



# LS 4000P Series

*About This Manual*

*Table of Contents*

*Index*

*Copyright*

*Feedback*



## Product Reference Guide

70-37631-01  
Revision A — April 1999



*LS 4000P Series*  
*Product Reference Guide*

70-37631-01  
Revision A  
April 1999



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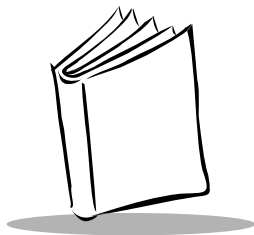
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# Contents

## About This Manual

Notational Conventions .....	vii
Related Publications .....	vii
Chapter Descriptions .....	vii
Service Information .....	viii
Symbol Support Centers .....	ix
Warranty .....	xi
Warranty Coverage and Procedure .....	xii
General .....	xii

## Chapter 1. The LS 400P Scanner

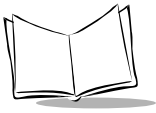
Scanning Made Easy .....	1-1
--------------------------	-----

## Chapter 2. Set Up

Unpacking .....	2-1
Scanner Cable .....	2-1
Installing the Cable .....	2-1
Switching Cables .....	2-3
Power Options .....	2-3
Battery Box Operation .....	2-3
Connecting to a Host - 1D Scanning .....	2-5
RS-232C .....	2-5
PC Keyboard Wedge .....	2-6
Synapse .....	2-7
Connection to a Host - PDF Scanning .....	2-8

## Chapter 3. Scanning

Scanning 1D Bar Codes .....	3-1
Aiming .....	3-2



Scan the Entire Symbol . . . . .	3-2
Hold at an Angle . . . . .	3-2
Scanning PDF417 (2D) Bar Codes . . . . .	3-3
Test Symbols . . . . .	3-4

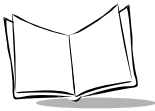
## Chapter 4. Maintenance & Specifications

Maintenance . . . . .	4-1
Troubleshooting . . . . .	4-2
Optional Accessories . . . . .	4-2
Technical Specifications . . . . .	4-3
LS 4000P 1-D Decode Zone . . . . .	4-5
LS 4000P 2-D Decode Zone . . . . .	4-6
Pin-outs . . . . .	4-7
Beeper Indications . . . . .	4-8

## Chapter 5. Parameter Menus

Operational Parameters . . . . .	5-1
Set Default Parameter . . . . .	5-8
Host Type . . . . .	5-9
RS-232C Host Types . . . . .	5-9
Beeper Tone . . . . .	5-12
Beeper Volume . . . . .	5-13
Laser On Time . . . . .	5-14
Power Mode . . . . .	5-15
Beep After Good Decode . . . . .	5-16
Transmit “No Read” Message . . . . .	5-17
PDF Decode Feedback . . . . .	5-18
Linear Code Type Security Level . . . . .	5-19
Bi-directional Redundancy . . . . .	5-21
Enable/Disable UPC-E/UPC-A/UPC-E1 . . . . .	5-22
Enable/Disable EAN-8/EAN-13 . . . . .	5-23
Enable/Disable Bookland EAN . . . . .	5-24
Decode UPC/EAN Supplementals . . . . .	5-25
Decode UPC/EAN Supplemental Redundancy . . . . .	5-26
Transmit UPC-A/UPC-E/UPC-E1 Check Digit . . . . .	5-27
UPC-A Preamble . . . . .	5-28
UPC-E Preamble . . . . .	5-29
UPC-E1 Preamble . . . . .	5-30
Convert UPC-E to UPC-A . . . . .	5-31
Convert UPC-E1 to UPC-A . . . . .	5-32
EAN Zero Extend . . . . .	5-33
Convert EAN-8 to EAN-13 Type . . . . .	5-34

UPC/EAN Security Level . . . . .	5-35
UPC/EAN Coupon Code . . . . .	5-37
Enable/Disable Code 128 . . . . .	5-38
Enable/Disable UCC/EAN-128 . . . . .	5-39
Lengths for Code 128 . . . . .	5-39
Enable/Disable Code 39 . . . . .	5-40
Enable/Disable Trioptic Code 39 . . . . .	5-41
Convert Code 39 to Code 32 . . . . .	5-42
Code 32 Prefix . . . . .	5-43
Set Lengths for Code 39 . . . . .	5-44
Code 39 Check Digit Verification . . . . .	5-46
Transmit Code 39 Check Digit . . . . .	5-47
Enable/Disable Code 39 Full ASCII . . . . .	5-48
Code 39 Buffering (Scan & Store) . . . . .	5-49
Buffer Data . . . . .	5-50
Clear Transmission Buffer . . . . .	5-50
Transmit Buffer . . . . .	5-51
Overfilling Transmission Buffer . . . . .	5-51
Attempt to Transmit an Empty Buffer . . . . .	5-51
Enable/Disable Code 93 . . . . .	5-52
Set Lengths for Code 93 . . . . .	5-53
Enable/Disable Interleaved 2 of 5 . . . . .	5-55
Set Lengths for Interleaved 2 of 5 . . . . .	5-56
I 2 of 5 Check Digit Verification . . . . .	5-58
Transmit I 2 of 5 Check Digit . . . . .	5-59
Convert I 2 of 5 to EAN-13 . . . . .	5-60
Enable/Disable Discrete 2 of 5 . . . . .	5-61
Set Lengths for Discrete 2 of 5 . . . . .	5-62
Enable/Disable Codabar . . . . .	5-64
Set Lengths for Codabar . . . . .	5-65
CLSI Editing . . . . .	5-67
NOTIS Editing . . . . .	5-68
Enable/Disable MSI Plessey . . . . .	5-69
Set Lengths for MSI Plessey . . . . .	5-70
MSI Plessey Check Digits . . . . .	5-72
Transmit MSI Plessey Check Digit . . . . .	5-73
MSI Plessey Check Digit Algorithm . . . . .	5-74
Enable/Disable PDF417 . . . . .	5-75
Transmit Code ID Character . . . . .	5-76
Symbol Code ID Characters . . . . .	5-76
Pause Duration . . . . .	5-78
Prefix/Suffix Values . . . . .	5-79
Scan Data Transmission Format . . . . .	5-80
RS-232C Parameters . . . . .	5-82



Baud Rate . . . . . 5-82

Parity . . . . . 5-84

Check Receive Errors . . . . . 5-85

Hardware Handshaking . . . . . 5-86

Software Handshaking . . . . . 5-88

Host Serial Response Time-out . . . . . 5-90

RTS Line State . . . . . 5-90

Stop Bit Select . . . . . 5-91

ASCII Format . . . . . 5-91

Beep on <BEL> . . . . . 5-92

Intercharacter Delay . . . . . 5-92

PC Keyboard Wedge Parameters . . . . . 5-93

  Set PC Keyboard Wedge Defaults . . . . . 5-93

  PC Keyboard Wedge Host Types . . . . . 5-94

  Country Selection . . . . . 5-95

  Ignore Unknown Characters . . . . . 5-96

  Intercharacter Delay . . . . . 5-97

  Fast Transmit . . . . . 5-98

  Keyboard Maps . . . . . 5-99

Spanish Keyboard Wedge . . . . . 5-101

  Set Spanish Keyboard Wedge Defaults . . . . . 5-101

  Host Selection . . . . . 5-102

  Country Selection . . . . . 5-103

  Alternate Numeric Keypad Emulation . . . . . 5-104

  Character Table for Alternate Numeric Keypad Emulation . . . . . 5-105

  Setting Zero Intercharacter Delay . . . . . 5-105

  Switch To Keyboard Parameter . . . . . 5-106

  Emulating Caps Lock and Shift Keys . . . . . 5-106

  Sending An Enter Key Suffix . . . . . 5-107

  Special Prefix and Suffix . . . . . 5-107

  Ignore Unknown Characters . . . . . 5-108

  Intercharacter Delay . . . . . 5-109

Numeric Bar Codes . . . . . 5-110

Cancel . . . . . 5-112

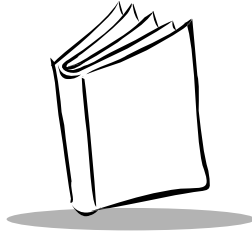
**Appendix A. Programming Reference**

UCC/EAN-128 . . . . . A-1

AIM Code Identifiers . . . . . A-3

**Glossary**

**Index**



## *About This Manual*

The *LS 4000P Series Product Reference Guide* provides general instructions for setup, operation, troubleshooting, maintenance, and programming of the LS 4000P scanner.

### **Notational Conventions**

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The following conventions are used in this document:

- ◆ LS 4000P refers to both the LS 4004P and the LS 4006P, unless otherwise noted.
- ◆ Controls inique to the Spanish keyboard wedge version (LS 4006P-I015) are contained in their own section within this guide.
- ◆ Italics are used to highlight specific items in the general text, and to identify chapters and sections in this and related documents.
- ◆ Bullets (•) indicate:
  - ◆ action items
  - ◆ lists of alternatives
  - ◆ lists of required steps that are not necessarily sequential
- ◆ Sequential lists (e.g., those that describe step-by-step procedures) appear as numbered lists.

### **Related Publications**

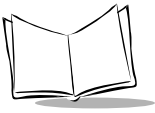
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- ◆ *LS 4000P Quick Reference Guide* p/n 70-37632-xx

### **Chapter Descriptions**

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- ◆ [Chapter 1, \*The LS 4000P Scanner\*](#) describes what the LS 4000P offers you.



- ◆ [Chapter 2, Set Up](#) provides instructions on how to connect the LS 4000P and prepare the scanner for scanning bar codes.
- ◆ [Chapter 3, Scanning](#) details how to scan bar codes.
- ◆ [Chapter 4, Maintenance & Specifications](#) describes how to maintain the LS 4000P and the specifications for the scanner.
- ◆ [Chapter 5, Parameter Menus](#) lists all the programming bar codes to customize the scanner.
- ◆ [Appendix A, Programming Reference](#) contains specific programming information useful when programming the scanner.

## Service Information

---

If you have a problem with your equipment, contact the [Symbol Support Centers](#). Before calling, have the model number, serial number, and several of your bar code symbols at hand.

Call the Support Center from a phone near the scanning equipment so that the service person can try to talk you through your problem. If the equipment is found to be working properly and the problem is symbol readability, the Support Center will request samples of your bar codes for analysis at our plant.

If your problem cannot be solved over the phone, you may need to return your equipment for servicing. If that is necessary, you will be given specific directions.

---

**Note:** *Symbol Technologies is not responsible for any damages incurred during shipment if the approved shipping container is not used. Shipping the units improperly can possibly void the warranty. If the original shipping container was not kept, contact Symbol to have another sent to you.*

---

## **Symbol Support Centers**

For service information, warranty information or technical assistance contact or call the Symbol Support Center in:

### **United States**

Symbol Technologies, Inc.  
One Symbol Plaza  
Holtsville, New York 11742-1300  
1-800-653-5350

### **United Kingdom**

Symbol Technologies  
Symbol Place  
Winnersh Triangle, Berkshire RG41 5TP  
United Kingdom  
0800 328 2424 (Inside UK)  
+44 118 945 7529 (Outside UK)

### **Australia**

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7020-1718 (Inside Denmark)  
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### **Canada**

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### **Asia/Pacific**

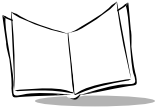
Symbol Technologies Asia, Inc.  
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Singapore 188024  
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+65-337-6588 (Outside Singapore)

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### **Europe/Mid-East Distributor Operations**

Contact your local distributor or call  
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### **Sweden**

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Solna  
Sweden  
84452900 (Inside Sweden)  
+46 84452900 (Outside Sweden)

If you purchased your Symbol product from a Symbol Business Partner, contact that Business Partner for service.

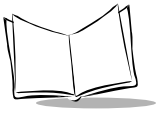
## **Warranty**

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Symbol Technologies, Inc (“Symbol”) manufactures its hardware products in accordance with industry-standard practices. Symbol warrants that for a period of twelve (12) months from date of shipment, products will be free from defects in materials and workmanship.

This warranty is provided to the original owner only and is not transferable to any third party. It shall not apply to any product (i) which has been repaired or altered unless done or approved by Symbol, (ii) which has not been maintained in accordance with any operating or handling instructions supplied by Symbol, (iii) which has been subjected to unusual physical or electrical stress, misuse, abuse, power shortage, negligence or accident or (iv) which has been used other than in accordance with the product operating and handling instructions. Preventive maintenance is the responsibility of customer and is not covered under this warranty.

Wear items and accessories having a Symbol serial number, will carry a 90-day limited warranty. Non-serialized items will carry a 30-day limited warranty.



## **Warranty Coverage and Procedure**

During the warranty period, Symbol will repair or replace defective products returned to Symbol's manufacturing plant in the US. For warranty service in North America, call the Symbol Support Center at 1-800-653-5350. International customers should contact the local Symbol office or support center. If warranty service is required, Symbol will issue a Return Material Authorization Number. Products must be shipped in the original or comparable packaging, shipping and insurance charges prepaid. Symbol will ship the repaired or replacement product freight and insurance prepaid in North America. Shipments from the US or other locations will be made F.O.B. Symbol's manufacturing plant.

Symbol will use new or refurbished parts at its discretion and will own all parts removed from repaired products. Customer will pay for the replacement product in case it does not return the replaced product to Symbol within 3 days of receipt of the replacement product. The process for return and customer's charges will be in accordance with Symbol's Exchange Policy in effect at the time of the exchange.

Customer accepts full responsibility for its software and data including the appropriate backup thereof. Repair or replacement of a product during warranty will not extend the original warranty term.

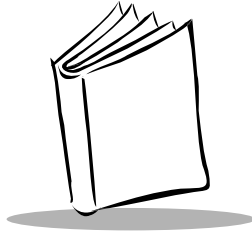
Symbol's Customer Service organization offers an array of service plans, such as on-site, depot, or phone support, that can be implemented to meet customer's special operational requirements and are available at a substantial discount during warranty period.

## **General**

Except for the warranties stated above, Symbol disclaims all warranties, express or implied, on products furnished hereunder, including without limitation implied warranties of merchantability and fitness for a particular purpose. The stated express warranties are in lieu of all obligations or liabilities on part of Symbol for damages, including without limitation, special, indirect, or consequential damages arising out of or in connection with the use or performance of the product.

Seller's liability for damages to buyer or others resulting from the use of any product, shall in no way exceed the purchase price of said product, except in instances of injury to persons or property.

Some states (or jurisdictions) do not allow the exclusion or limitation of incidental or consequential damages, so the proceeding exclusion or limitation may not apply to you.



# *Chapter 1*

## *The LS 4000P Scanner*

### **Scanning Made Easy**

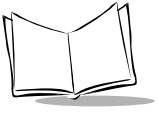
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Symbol Technologies, the world leader in hand-held laser scanning, now offers 21st century technology while maintaining compatibility with today's existing systems. Advanced ergonomic design ensures comfortable use for extended periods of time.

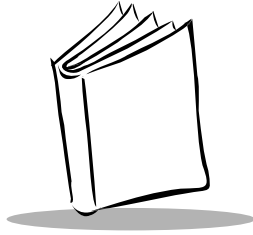
The LS 4000P Series hand-held laser scanners offer the best performance for low volume, price sensitive PDF417 scanning in retail, office and light industrial applications. These scanners use a 650nm laser diode for improved scan line visibility, and have a scan rate of approximately 200 scans/second. These factors make the LS 4000P appropriate for PDF scanning, while retaining all capabilities for 1-D scanning.

The LS 4000P Series offers two configuration options:

- ◆ **The LS 4004P** - This scanner contains onboard discrete RS-232C communications for connecting to RS-232C asynchronous terminals, PCs, and host systems.
- ◆ **The LS 4006P** - This scanner is fully compatible with the standard Keyboard Wedge so that scanned data is entered into the host system as if it were typed.



*LS 400P Series Product Reference Guide*



## *Chapter 2*

### *Set Up*

## **Unpacking**

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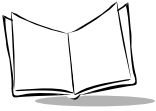
Remove the scanner from its packing and inspect it for damage. If the scanner was damaged in transit, call the *Symbol Support Centers* at one of the telephone numbers listed on page ix. **KEEP THE PACKING.** It is the approved shipping container and should be used if you ever need to return your equipment for servicing.

## **Scanner Cable**

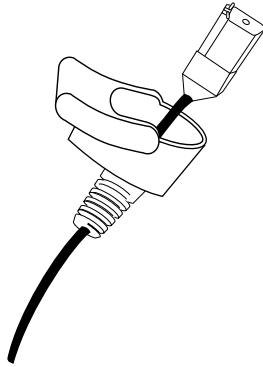
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### ***Installing the Cable***

1. Switch off all devices connected to the LS 4000P.

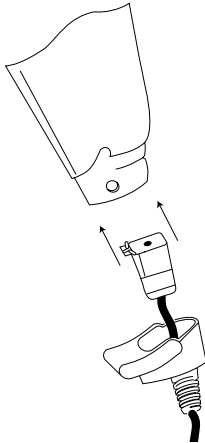


2. Pull the boot up over the cable until just the connector is protruding ([Figure 2-1](#)).



**Figure 2-1. Scanner Cable**

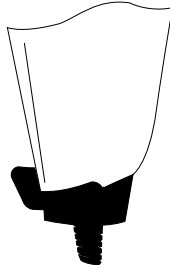
3. Plug the modular connector on the cable into the receptacle in the bottom of the LS 4000P handle ([Figure 2-2](#)). Listen for a click.



**Figure 2-2. Plugging in the Modular Connector**

4. Gently tug the cable to ensure the connector is properly secured.

5. Slide the boot up while observing its orientation until it is securely in place ([Figure 2-3](#)).



**Figure 2-3. Boot Securely in Place**

6. Make certain the semi-circular key on the boot slides inside the handle assembly, and that the boot snaps into place.
7. Gently pull the boot to be sure it is properly seated.

## Switching Cables

Different cables may be required for different hosts. To change the scanner cable:

1. Slide the boot down over the cable.
2. Unplug the modular connector by depressing the connector clip (through the access hole), and remove existing cable.
3. Follow the steps for [Installing the Cable on page 2-1](#).

## Power Options

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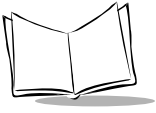
Three power options are available:

- ◆ External power supply
- ◆ Battery box
- ◆ Direct host power (if available).

Available power options are host dependent.

### Battery Box Operation

When using the LS 4000P with a battery box, use either an alkaline battery (recommended), or a nickel-cadmium rechargeable battery.



## **Changing the Battery**

1. To open the battery box, push up on the flanges at one end of the pack.
2. Remove the old battery.
3. Insert the new or recharged 9-volt battery into the battery box. Match the positive (+) and negative (-) pole indications on the battery with the corresponding pole indications in the battery box.

## **Recharging a Nickel-Cadmium Battery**

Remove the battery from the battery box and place it in the recharging unit (not supplied by Symbol).

To recharge the battery, follow the instructions supplied with the recharging unit.

## Connecting to a Host - ID Scanning

---

With some terminals, the LS 4000P is unable to answer host terminal polls until the appropriate host type is selected. If the appropriate host type is not selected, the connected host may generate an error message. To correct this, select the proper parameter set and initialize the host terminal. See *Chapter 5* for more information.

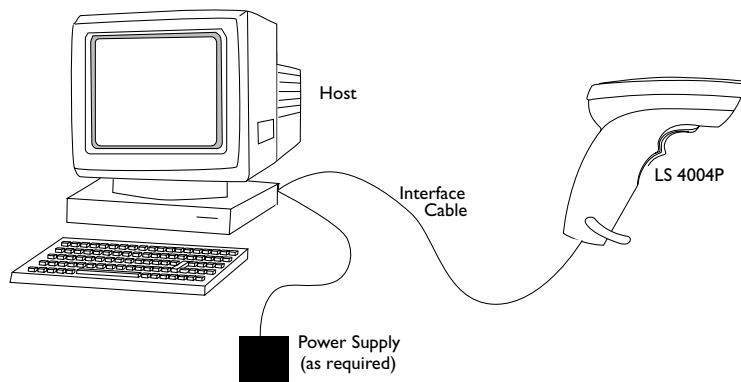
### RS-232C

The LS 4004P scanner has two types of RS-232C connections:

- ◆ Direct RS-232
- ◆ Battery Operation.

#### Direct RS-232

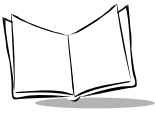
For direct RS-232 connection, plug the LS 4004P interface cable directly into the serial communication port on the back of the host. If necessary, connect a power supply to the host.



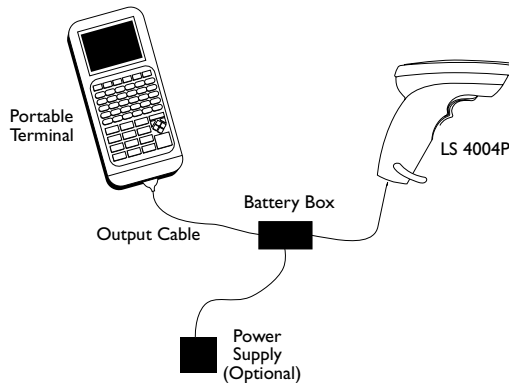
**Figure 2-4. Direct RS-232 Configuration**

#### Battery Operation

1. Insert a 9-volt battery into the battery box. Refer to [Battery Box Operation](#) on page 2-3.



2. Plug the 9-pin connector at the end of the scanner's coil cord into one end of the battery box.
3. An output cable from the battery box connects the LS 4004P to the RS-232C input device. Connect one end of this cable to the battery box and the other end to the appropriate port on the host device (Figure 2-5).



**Figure 2-5. RS-232C Battery Operation**

---

**Note:** Coil cables that terminate in a 25-pin D-type connector have a power receptacle on the side of the connector assembly.

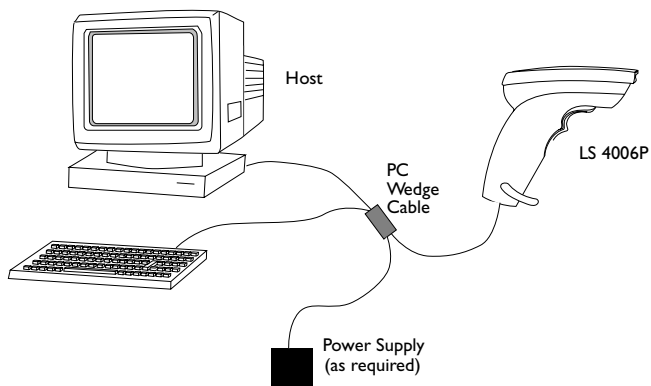
---

## **PC Keyboard Wedge**

To set up the LS 4006P standard PC keyboard wedge configuration:

1. Connect the keyboard connector on the PC Wedge cable to the host keyboard.
2. Connect the host connector on the PC Wedge cable to the keyboard interface port on the host.
3. Connect the PC Wedge scanner connector to the scanner.

4. If necessary, plug a power supply into the power port on the PC Wedge cable.

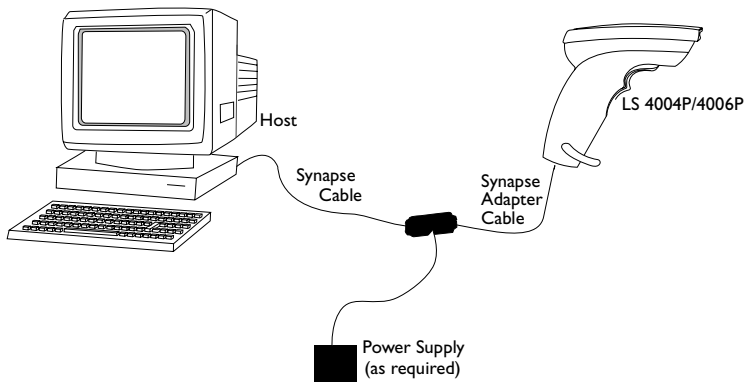


**Figure 2-6. PC Keyboard Wedge Configuration**

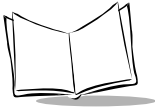
## Synapse

To set up your LS 4004P or LS 4006P via Synapse:

1. Connect the Synapse Smart Cable to the host.
2. Connect the Synapse Adapter cable to the Synapse cable, and the other end to the scanner.
3. If necessary, plug a power supply into the power port on the Synapse cable.



**Figure 2-7. Synapse Configuration**



## Connection to a Host - PDF Scanning

---

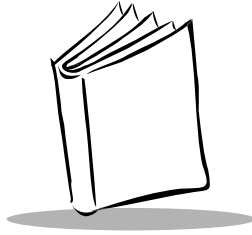
Currently, PDF417 is only supported by the following interface types:

- ◆ Direct RS-232 (refer to page [2-5](#))
- ◆ PC Keyboard Wedge (refer to page [2-6](#))
- ◆ Synapse (refer to page [2-7](#)).

The RS-232 Host Types that support PDF417 are:

- ◆ Standard RS-232C
- ◆ PDT 3300.

Refer to *Host Type* on page 5-9 for more information.



## *Chapter 3*

### *Scanning*

#### **Scanning 1D Bar Codes**

---

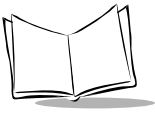
To scan a 1D bar code:

1. Make sure all connections are secure, and the symbol you want to scan is within the scanning range (refer to *Technical Specifications* on page 4-3).
2. Aim the scanner at the symbol and press the trigger. The scanning beam remains on for approximately 3.0 seconds (default) or until a successful decode.

The scanner has read the symbol when:

- ◆ You hear a short, high tone beep (if the beeper is enabled).
- ◆ The yellow LED on the rear of the scanner turns green.

The green LED stays lit for two seconds or until the next trigger pull.



## Aiming

### Scan the Entire Symbol

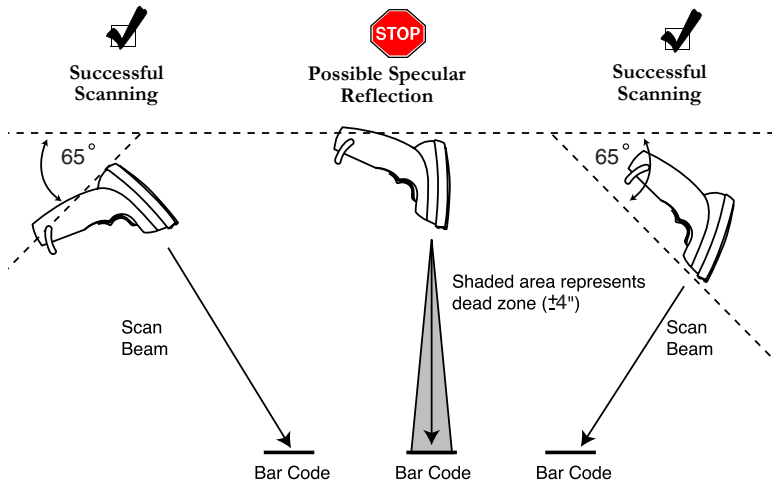
- ◆ Cross every bar and space of the symbol with the scan beam.
- ◆ Hold the scanner further away for larger bar codes.
- ◆ Hold the scanner closer for symbols with bars that are close together.



### Hold at an Angle

Do not hold the scanner directly over the bar code. Laser light reflecting *directly* back into the scanner from the bar code is known as specular reflection. This strong light can temporarily “blind” the scanner and make decoding difficult. The area where specular reflection occurs is known as a “dead zone.”

You can tilt the scanner up to 65° forward or back and still achieve a successful decode (Figure 3-1). Simple practice quickly shows what tolerances to work within.



**Figure 3-1. Maximum Tilt Angles and Dead Zone**

## Scanning PDF417 (2D) Bar Codes

---

PDF417 scanning is enabled by default in the LS 4000P scanner. PDF417 scanning can be disabled or enabled by scanning the corresponding parameter bar code in *Enable/Disable PDF417* on page 5-75.

To scan a PDF417 bar code:

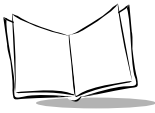
1. Aim the scanner at the PDF bar code and press the trigger.
2. Hold the trigger down and keep the scan line parallel to the rows of the symbol overlapping the outside edges of the bar code by about 1/2" on each side.
3. Manually raster the scan line by slowly moving the scanner up and down so it scans the entire bar code.

If PDF Decode Feedback is enabled, a “clicking” sound lets you know the bar code is being decoded. If this parameter is enabled but there’s no clicking noise when you’re scanning the bar code, it’s not being scanned properly.

- ◆ Check that PDF417 scanning is enabled.
- ◆ Make sure the scan line extends at least 1/2" past the left and right edges of the bar code.
- ◆ Hold the scanner closer for denser symbols, farther away for larger symbols.
- ◆ Make sure you scan to the top and bottom rows of the symbol.
- ◆ Be patient - it may take a few swipes to decode the symbol.

The bar code has been completely decoded when you hear a tone, followed by a short, high tone beep. The yellow LED on the rear of the scanner turns green. The green LED stays lit for two seconds or until the next trigger pull.





## Test Symbols

---

To ensure your scanner is working properly, try scanning the following bar codes. If you have trouble, refer to *Troubleshooting* on page 4-2.



01234567890

**CODE 128**

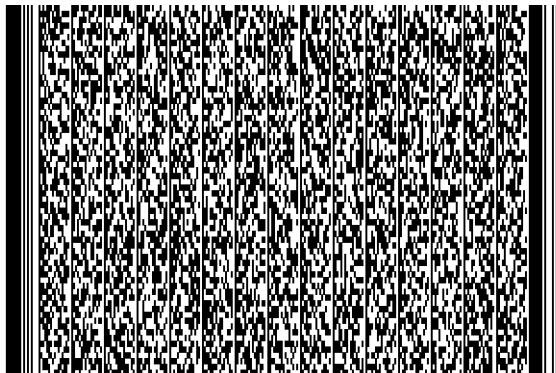


0 12345 67890 5

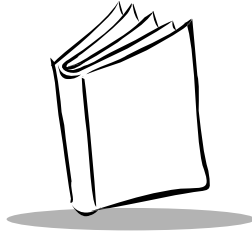
**UPC**



**PDF417**



**PDF417**



## *Chapter 4*

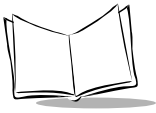
# *Maintenance & Specifications*

### **Maintenance**

---

Cleaning the exit window is the only maintenance required.

- ◆ Do not allow any abrasive material to touch the window.
- ◆ Remove any dirt particles with a damp cloth.
- ◆ Wipe the window using a damp cloth, and if necessary, a non-ammonia based detergent.
- ◆ Do not spray water or other cleaning liquids directly into the window.



## Troubleshooting

---

**Table 4-1. Troubleshooting**

Problem	Possible Solutions
Nothing happens when you follow the operating instructions.	<p>Check the system power. Ensure there is a charged battery in the battery box, or the power supply is connected if your configuration requires a power supply.</p> <p>Be sure the scanner is programmed for the terminal in use.</p> <p>Make sure the scanner is programmed to read the type of bar code you are scanning.</p> <p>Check for loose cable connections.</p> <p>Check the symbol to make sure it is not defaced.</p> <p>Try scanning test symbols of the same code type.</p>
Symbol is decoded, but not transmitted to the host terminal.	<p>Be sure the proper host type is selected (See <a href="#">Chapter 5</a>).</p>
Scanned data is incorrectly displayed on the terminal.	<p>For a keyboard wedge configuration, ensure the system is programmed for the correct keyboard type, and the CAPS LOCK key is off.</p> <p>For an RS-232 configuration, ensure the scanner's communication parameters match the host terminal's settings.</p> <p>Be sure the proper host is selected.</p> <p>Be sure editing options (e.g., UPC-E to UPC-A Conversion) are properly programmed.</p>

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**Note:** *If after performing these checks the symbol still does not scan, contact your distributor or call the [Symbol Support Centers](#). See [page ix](#) for the telephone number.*

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## Optional Accessories

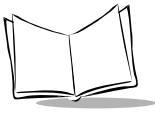
---

Optional accessories include various stands and holders, which are supplied at extra cost. Additional units of standard accessories may also be purchased at extra cost.

## Technical Specifications

**Table 4-2. Technical Specifications**

Item	Description
Power Requirements* PC Wedge/Synapse RS-232C/Synapse Low Power	4.5 to 5.5 VDC (max) 200 mA @ 5V typical 4.5 to 5.5 VDC (max) 190 mA @ 5V typical 4.5 to 5.5 VDC (max) 400 mA @ 5V typical
Decode Capability	The LS 4000P can be programmed to decode the following code types: UPC/EAN, Bookland EAN, Code 39, Code 39 Full ASCII, Trioptic Code 39, Code 93, Codabar, Interleaved 2 of 5, Code 128, EAN 128, Discrete 2 of 5, MSI Plessey, and PDF417. Set code length(s) for any linear code type. The LS 4000P can auto-discriminate between all of the above code types except for Code 39 and Code 39 Full ASCII. Transmission of decoded information depends on the capabilities of the attached terminal.
Beeper Operation	User-selectable: Enabled, Disabled
Scan Repetition Rate	186 scans/sec (bidirectional)
Scan Angle	±37°
Roll (Skew) Tolerance	±45° from normal
Pitch	±60° from normal
Yaw	±30° from normal
1-D Decode Depth of Field	See <a href="#">LS 4000P 1-D Decode Zone on page 4-5</a>
2-D Decode Depth of Field	See <a href="#">LS 4000P 2-D Decode Zone on page 4-6</a>
Print Contrast Minimum	MRD 25% absolute dark/light differential, measured at 650 nm.
*For direct host power connection, make sure the host terminal supplies sufficient power for the specified operation. Symbol is not responsible for damage to host equipment or system mis-operation due to an insufficient power condition.	



**Table 4-2. Technical Specifications (Continued)**

Item	Description
Ambient Light Immunity	
Artificial Lighting	450 ft. candles      4844 lux
Sunlight	9000 ft. candles    96876 lux (@8 in. (20 cm) on low density bar codes)
Operating Temperature	32° to 104°F          0° to 40°C
Storage Temperature	-40° to 140°F        -40° to 60°C
Humidity	5% to 95% (non-condensing)
Coil Cable Length	9-12 ft.                274-365 cm (depending on host)
Durability	4-ft. drop to concrete    1.2 m
Dimensions	
Height	7.4 in.                18.80 cm
Length	3.7 in.                9.40 cm
Width	2.5 in.                6.35 cm
Laser Classifications	CDRH Class II IEC 825 Class 2
Laser Power	0.81 mW ±0.07mW

# LS 4000P I-D Decode Zone

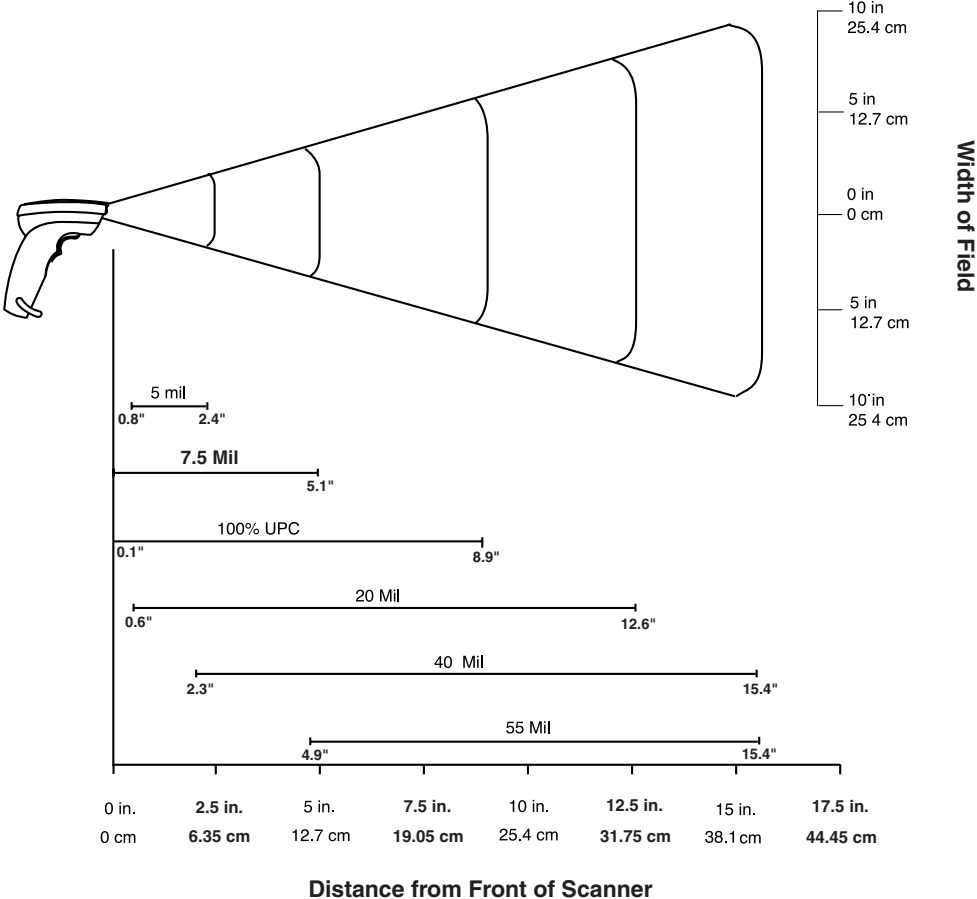
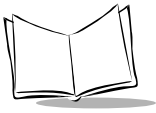
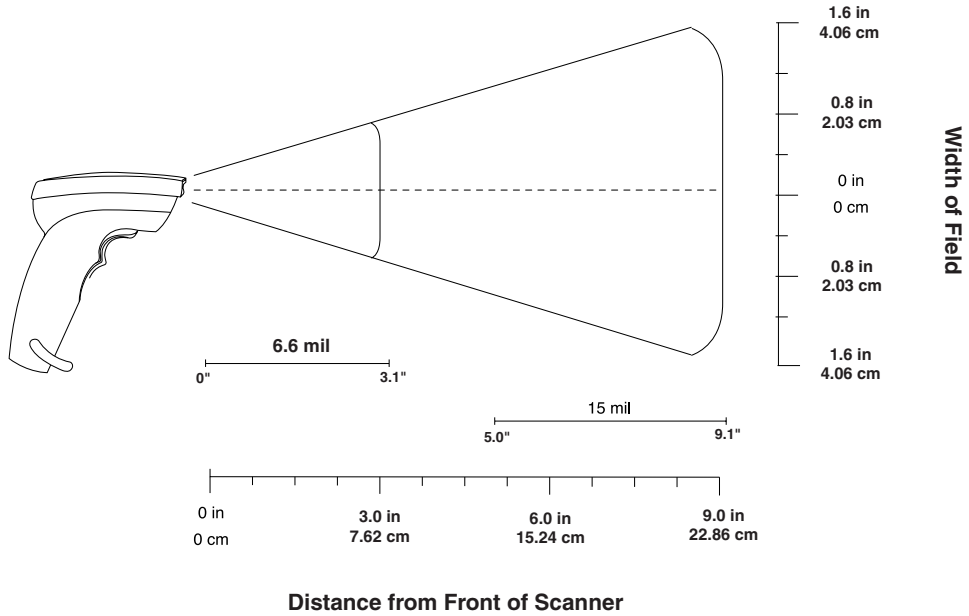


Figure 4-1. LS 4000P I-D Decode Zone



## LS 4000P 2-D Decode Zone



**Figure 4-2. LS 4000P 2-D Decode Zone**

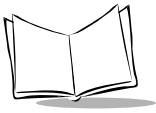
**Note:** The measurements above are for 6.6 mil, 100 character PDF bar code and 15 mil, 64 character PDF bar code.

## Pin-outs

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**Table 4-3. Pin-outs**

Pin	LS 4004P	LS 4006P
1	Reserved	Reserved
2	Power	Power
3	Ground	Ground
4	Synapse Data	Synapse Data
5	Synapse Clock	Synapse Clock
6	RxD	Keyboard Clock
7	TxD	Terminal Clock
8	DTR	Shield
9	CTS	Keyboard Data
10	RTS	Terminal Data



## Beeper Indications

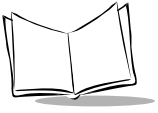
---

**Table 4-4. Beeper Indications**

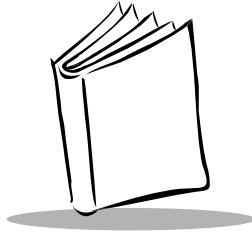
Beeper Sequence	Indication
<b>Standard Use</b>	
Short high tone	A bar code symbol was decoded (if decode beeper is enabled).
Low tone, followed by short high tone	A PDF417 bar code symbol was decoded (if decode beeper is enabled).
Clicking	A PDF417 bar code symbol is being decoded (if <i>PDF Decode Feedback</i> is enabled).
4 Beeps - long low tone	A transmission error has been detected in a scanned symbol. The data is ignored. This occurs if a unit is not properly configured. Check option settings.
5 Beeps - low tone	Convert or format error.
Lo/hi/lo tone	ADF transmit error.
Hi/hi/hi/lo tone	RS-232 receive error.
<b>Parameter Menu Scanning</b>	
Short high tone	Correct entry scanned or correct menu sequence performed.
Lo/hi tone	Input error, incorrect bar code or “Cancel” scanned, wrong entry, incorrect bar code programming sequence; remain in program mode.
Hi/lo tone	Keyboard parameter selected. Enter value using bar code keypad.
Hi/lo/hi/lo tone	Successful program exit with change in the parameter setting.

**Table 4-4. Beeper Indications (Continued)**

Code 39 Buffering	
Hi/lo tone	New Code 39 data was entered into the buffer.
3 Beeps - long high tone	Code 39 buffer is full.
Lo/hi/lo tone	The buffer was erased, or there was an attempt to transmit an empty buffer. When the Code 39 buffer was empty, the scanner read a command to clear or to transmit a Code 39 buffer.
4 Beeps - long low tone	Error in data transmission.
Lo/hi tone	A successful transmission of buffered data.



*LS 400P Series Product Reference Guide*



## *Chapter 5*

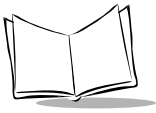
# *Parameter Menus*

### **Operational Parameters**

---

The LS 4000P is shipped with the settings shown in the [Default Table on page 5-2](#). These default values are stored in non-volatile memory and are preserved even when the scanner is powered down. You can change these default values by scanning the appropriate bar codes included in this chapter. These new values replace the standard default values in memory. The default parameter values can be recalled by scanning the [SET ALL DEFAULTS bar code on page 5-8](#), then either the [SET PC KEYBOARD WEDGE DEFAULTS bar code on page 5-93](#) or the [SET SPANISH KEYBOARD WEDGE DEFAULTS bar code on page 5-101](#).

Even if the default parameters suit your needs, you must still select a terminal type if the scanner is connected to a standard RS-232C. After you hear the power-up beeps, select the proper port from the choices on page [5-11](#).



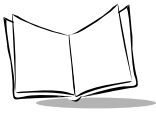
The following table lists the defaults for all parameters. If you wish to change any option, scan the appropriate bar code(s).

**Table 5-1. Default Table**

Parameter	Default	Page Number
Set Default Parameter	All Defaults	5-8
Host Type	See page 5-1	5-9
Beeper Tone	High Frequency	5-12
Beeper Volume	High	5-13
Laser On Time	3.0 seconds	5-14
Power Mode	Low Power	5-15
Beep After Good Decode	Enable	5-16
Transmit “No Read” Message	Disable	5-17
PDF Decode Feedback	Enable	5-18
Linear Code Type Security Level	1	5-19
Bi-directional Redundancy	Disable	5-21
<b>UPC/EAN</b>		
UPC-A	Enable	5-22
UPC-E	Enable	5-22
UPC-E1	Disable	5-22
EAN-8	Enable	5-23
EAN-13	Enable	5-23
Bookland EAN	Disable	5-24
Decode UPC/EAN Supplementals	Ignore	5-25

**Table 5-1. Default Table (Continued)**

Parameter	Default	Page Number
Decode UPC/EAN Supplemental Redundancy	7	<a href="#">5-26</a>
Transmit UPC-A Check Digit	Enable	<a href="#">5-27</a>
Transmit UPC-E Check Digit	Enable	<a href="#">5-27</a>
Transmit UPC-E1 Check Digit	Enable	<a href="#">5-27</a>
UPC-A Preamble	System Character	<a href="#">5-28</a>
UPC-E Preamble	System Character	<a href="#">5-29</a>
UPC-E1 Preamble	System Character	<a href="#">5-30</a>
Convert UPC-E to UPC-A	Disable	<a href="#">5-31</a>
Convert UPC-E1 to UPC-A	Disable	<a href="#">5-32</a>
EAN Zero Extend	Disable	<a href="#">5-33</a>
Convert EAN-8 to EAN-13 Type	Type is EAN-8	<a href="#">5-34</a>
UPC/EAN Security Level	0	<a href="#">5-35</a>
UPC/EAN Coupon Code	Disable	<a href="#">5-37</a>
<b>Code 128</b>		
Code 128	Enable	<a href="#">5-38</a>
UCC/EAN-128	Disable	<a href="#">5-39</a>
<b>Code 39</b>		
Code 39	Enable	<a href="#">5-40</a>
Trioptic Code 39	Disable	<a href="#">5-41</a>
Convert Code 39 to Code 32	Disable	<a href="#">5-42</a>
Code 32 Prefix	Disable	<a href="#">5-43</a>

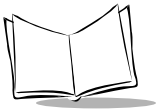


**Table 5-1. Default Table (Continued)**

Parameter	Default	Page Number
Set Lengths for Code 39	2 to 55	<a href="#">5-44</a>
Code 39 Check Digit Verification	Disable	<a href="#">5-46</a>
Transmit Code 39 Check Digit	Disable	<a href="#">5-47</a>
Code 39 Full ASCII Conversion	Disable	<a href="#">5-48</a>
Buffer Code 39	Disable	<a href="#">5-49</a>
<b>Code 93</b>		
Code 93	Disable	<a href="#">5-52</a>
Set Lengths for Code 93	4-55	<a href="#">5-53</a>
<b>Interleaved 2 of 5</b>		
Interleaved 2 of 5	Enable	<a href="#">5-55</a>
Set Lengths for Interleaved 2 of 5	14	<a href="#">5-56</a>
I 2 of 5 Check Digit Verification	Disable	<a href="#">5-58</a>
Transmit I 2 of 5 Check Digit	Disable	<a href="#">5-59</a>
Convert I 2 of 5 to EAN-13	Disable	<a href="#">5-60</a>
<b>Discrete 2 of 5</b>		
Discrete 2 of 5	Disable	<a href="#">5-61</a>
Set Lengths for Discrete 2 of 5	12	<a href="#">5-62</a>

**Table 5-1. Default Table (Continued)**

Parameter	Default	Page Number
<b>Codabar</b>		
Codabar	Disable	<a href="#">5-64</a>
Set Lengths for Codabar	5-55	<a href="#">5-66</a>
CLSI Editing	Disable	<a href="#">5-67</a>
NOTIS Editing	Disable	<a href="#">5-68</a>
<b>MSI Plessey</b>		
MSI Plessey	Disable	<a href="#">5-69</a>
Set Lengths for MSI Plessey	Any Length	<a href="#">5-71</a>
MSI Plessey Check Digits	One	<a href="#">5-72</a>
Transmit MSI Plessey Check Digit	Disable	<a href="#">5-73</a>
MSI Plessey Check Digit Algorithm	Mod 10/Mod 10	<a href="#">5-74</a>
<b>PDF</b>		
Enable/Disable PDF417	Enable	<a href="#">5-75</a>
<b>Data Options</b>		
Transmit Code ID Character	None	<a href="#">5-77</a>
Pause Duration	0	<a href="#">5-78</a>
Prefix/Suffix Values	7013 (<CR/LF> for serial)	<a href="#">5-79</a>
Scan Data Transmission Format	Data as is	<a href="#">5-80</a>

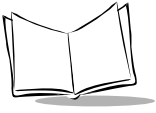


**Table 5-1. Default Table (Continued)**

Parameter	Default	Page Number
<b>RS-232C</b>		
RS-232C Host Types	Standard	<a href="#">5-11</a>
Baud Rate	9600	<a href="#">5-83</a>
Parity	None	<a href="#">5-85</a>
Check Receive Errors	Do Not Check	<a href="#">5-85</a>
Hardware Handshaking	None	<a href="#">5-87</a>
Software Handshaking	None	<a href="#">5-88</a>
Host Serial Response Time-out	2 Sec.	<a href="#">5-90</a>
RTS Line State	Low	<a href="#">5-90</a>
Stop Bit Select	1	<a href="#">5-91</a>
ASCII Format	8-Bit	<a href="#">5-91</a>
Beep on <BEL>	Disable	<a href="#">5-92</a>
Intercharacter Delay	0	<a href="#">5-92</a>
<b>PC Keyboard Wedge</b>		
Set PC Keyboard Wedge Defaults	PC Keyboard Wedge Defaults	<a href="#">5-93</a>
PC Keyboard Wedge Host Types	IBM PC/AT	<a href="#">5-94</a>
Country Selection	North American	<a href="#">5-95</a>
Ignore Unknown Characters	Send Bar Code With Unknown Characters	<a href="#">5-96</a>
Intercharacter Delay	Short Delay	<a href="#">5-97</a>
Fast Transmit	Enable	<a href="#">5-98</a>

**Table 5-1. Default Table (Continued)**

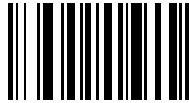
Parameter	Default	Page Number
<b>Spanish Keyboard Wedge</b>		
Set Spanish Keyboard Wedge Defaults	All Spanish Keyboard Wedge Defaults	<a href="#">5-101</a>
Alternate Numeric Keypad Emulation	Disable	<a href="#">5-104</a>
Character Table for Alternate Numeric Keypad Emulation	ANSI	<a href="#">5-105</a>
Setting Zero Intercharacter Delay	No Delay	<a href="#">5-105</a>
Switch To Keyboard Parameter	Switch to Keyboard After Shift Key	<a href="#">5-106</a>
Emulating Caps Lock and Shift Keys		<a href="#">5-106</a>
Sending An Enter Key Suffix		<a href="#">5-107</a>
Special Prefix and Suffix		<a href="#">5-107</a>
Host Selection	IBM PC/AT	<a href="#">5-102</a>
Country Selection	North American	<a href="#">5-103</a>
Ignore Unknown Characters	Send Bar Codes With Unknown Characters	<a href="#">5-108</a>
Intercharacter Delay	Short Delay	<a href="#">5-109</a>



## **Set Default Parameter**

---

Scanning this bar code returns all parameters to the default values listed in [Table 5-1 on page -2.](#)



**SET ALL DEFAULTS**

## Host Type

---

If you are using a Synapse cable, Synapse auto-detects your host so no host bar codes need to be scanned. Otherwise, see the following section to select your host.

### RS-232C Host Types

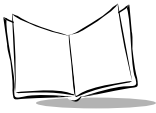
Three RS-232C hosts are set up with their own parameter default settings ([Table 5-2](#)). Selecting the ICL, Fujitsu, or Nixdorf RS-232C terminal sets the defaults listed below. These defaults take precedence over standard defaults, even if the standard defaults are reselected.

**Table 5-2. Terminal Specific RS-232C**

Parameter	Standard	ICL	FUJITSU	NIXDORF Mode A/ Mode B	PDT 3300**
Transmit Code ID	No	Yes	Yes	Yes	Yes
Data Transmission Format	Data as is	Data/Suffix	Data/Suffix	Data/Suffix	STX/Data/ ETX/LRC
Suffix	CR/LF (7013)	CR (1013)	CR (1013)	CR (1013)	None
Baud Rate	9600	9600	9600	9600	19200
Parity	None	Even	None	Odd	Even
Hardware Handshaking	None	RTS/CTS Option 3	None	RTS/CTS Option 3	RTS/CTS Standard
Software Handshaking	None	None	None	None	ACK/NAK
Serial Response Time-out	2 Sec.	9.9 Sec.	2 Sec.	9.9 Sec.	9.9 sec.
Stop Bit Select	One	One	One	One	One
ASCII Format	8-Bit	8-Bit	8-Bit	8-Bit	7-Bit
Beep On <BEL>	Disabled	Disabled	Disabled	Disabled	Disabled
RTS Line State	Low	High	Low	*Low = No data to send	Low

\*In the Nixdorf Mode B, if CTS is Low, scanning is disabled. When CTS is High, the user can scan bar codes.

\*\*If Nixdorf Mode B or PDT 3300 is scanned without the scanner connected to the proper host, it may appear unable to scan. If this happens, scan a different RS-232 host type within 5 seconds of cycling power to the scanner.



## RS-232C Host Types (Continued)

Selecting the ICL, Fujitsu, or Nixdorf RS-232C terminal enables the transmission of code ID characters as listed in [Table 5-3](#) below. These code ID characters are not programmable and are separate from the Transmit Code ID feature. The Transmit Code ID feature should not be enabled for these terminals.

**Table 5-3. Terminal Specific Code ID Characters**

	ICL	FUJITSU	NIXDORF
UPC-A	A	A	A
UPC-E	E	E	C0
EAN-8	FF	FF	B
EAN-13	F	F	A
Code 39	C <len>	None	M
Codabar	N <len>	None	N
Code 128	L <len>	None	K
I 2 of 5	I <len>	None	I
Code 93	None	None	L
D 2 of 5	H <len>	None	H
UCC/EAN 128	L <len>	None	P
MSI/Plessey	None	None	O
Bookland EAN	F	F	A
Trioptic	None	None	None

## **RS-232C Host Types (Continued)**

To select an RS-232C host interface, scan one of the following bar codes. If you are scanning PDF417 bar codes, only Standard RS-232C or PDT 3300 may be selected.



**STANDARD RS-232C**



**ICL RS-232C**



**NIXDORF RS-232C Mode A**



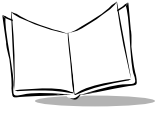
**NIXDORF RS-232C Mode B**



**FUJITSU RS-232C**



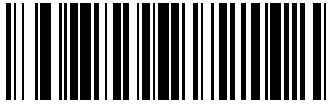
**PDT 3300**



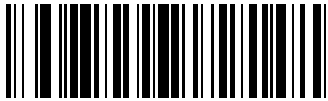
## Beeper Tone

---

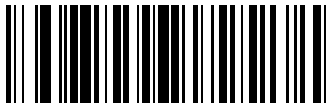
To select a decode beep frequency (tone), scan the **LOW FREQUENCY**, **MEDIUM FREQUENCY**, or **HIGH FREQUENCY** bar code.



**LOW FREQUENCY**



**MEDIUM FREQUENCY**



**HIGH FREQUENCY**

## Beeper Volume

---

To select a beeper volume, scan the **LOW VOLUME**, **MEDIUM VOLUME**, or **HIGH VOLUME** bar code.



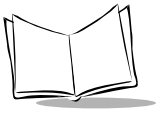
**LOW VOLUME**



**MEDIUM VOLUME**



**HIGH VOLUME**



## Laser On Time

---

This parameter sets the maximum time decode processing continues during a scan attempt. It is programmable in 0.1 second increments from 0.5 to 9.9 seconds.

To set a Laser On Time, scan the bar code below. Next scan two numeric bar codes beginning on page [5-110](#) that correspond to the desired time on. Single digit numbers must have a leading zero. For example, to set an On Time of .5 seconds, scan the bar code below, then scan the “0” and “5” bar codes. If you make an error, or wish to change your selection, scan CANCEL on page [5-112](#).



**LASER ON TIME**

## Power Mode

---

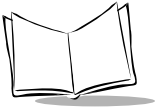
This parameter determines whether or not power remains on after a decode attempt. When in low power mode, the scanner enters into a low power consumption mode to preserve battery life after each decode attempt. When in continuous power mode, power remains on after each decode attempt.



**CONTINUOUS ON**



**LOW POWER**



## Beep After Good Decode

---

Scan a bar code below to select whether or not the scanner beeps after a good decode. If DO NOT BEEP is selected, the beeper still operates during parameter menu scanning and indicates error conditions.



**BEEP AFTER GOOD DECODE**



**DO NOT BEEP AFTER GOOD DECODE**

## Transmit “No Read” Message

---

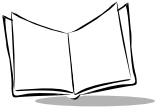
Scan a bar code below to select whether or not a “No Read” message is transmitted. When enabled, if a symbol does not decode, “NR” is transmitted. Any prefixes or suffixes which have been enabled are appended around this message. When disabled, if a symbol does not read, nothing is sent to the host.



**ENABLE NO READ**



**DISABLE NO READ**



## **PDF Decode Feedback**

---

Scan a bar code below to select whether or not the scanner “clicks” during PDF417 decoding to indicate proper alignment, motion, and distance.



**ENABLE PDF DECODE FEEDBACK**



**DISABLE PDF DECODE FEEDBACK**

## Linear Code Type Security Level

---

The LS 4000P offers four levels of decode security for linear code types (e.g., Code 39, Interleaved 2 of 5). Higher security levels are selected for decreasing levels of bar code quality. As security levels increase, the scanner's aggressiveness decreases. Select the security level appropriate for your bar code quality.

---

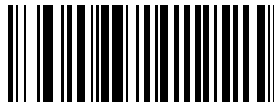
**Note:** *This does not apply to Code 128.*

---

### **Linear Security Level 1**

The following code types must be successfully read twice before being decoded:

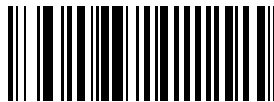
Code Type	Length
Codabar	All
MSI Plessey	4 or less
D 2 of 5	8 or less
I 2 of 5	8 or less



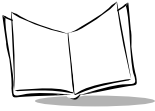
**LINEAR SECURITY LEVEL 1**

### **Linear Security Level 2**

All code types must be successfully read twice before being decoded.



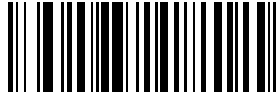
**LINEAR SECURITY LEVEL 2**



### **Linear Security Level 3**

Code types other than the following must be successfully read twice before being decoded. The following codes must be read three times:

Code Type	Length
MSI Plessey	4 or less
D 2 of 5	8 or less
I 2 of 5	8 or less
Codabar	8 or less



**LINEAR SECURITY LEVEL 3**

### **Linear Security Level 4**

All code types must be successfully read three times before being decoded.



**LINEAR SECURITY LEVEL 4**

## Bi-directional Redundancy

---

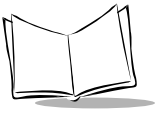
This parameter is only valid when a *Linear Code Type Security Level* (see page 5-19) has been enabled. When this parameter is enabled, a bar code must be successfully scanned in both directions (forward and reverse) before being decoded.



**ENABLE BI-DIRECTIONAL REDUNDANCY**



**DISABLE BI-DIRECTIONAL REDUNDANCY**



## Enable/Disable UPC-E/UPC-A/UPC-EI

---

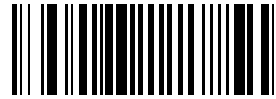
To enable or disable UPC-E, UPC-A or UPC-EI, scan the appropriate bar code below.



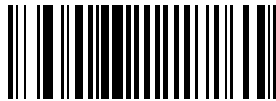
**ENABLE UPC-E**



**DISABLE UPC-E**



**ENABLE UPC-A**



**DISABLE UPC-A**



**ENABLE UPC-EI**



**DISABLE UPC-EI**

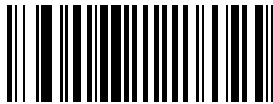
## Enable/Disable EAN-8/EAN-13

---

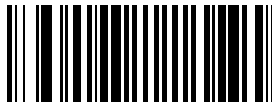
To enable or disable EAN-8 or EAN-13, scan the appropriate bar code below.



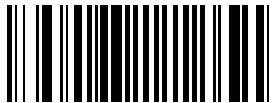
**ENABLE EAN-8**



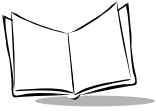
**DISABLE EAN-8**



**ENABLE EAN-13**



**DISABLE EAN-13**



## **Enable/Disable Bookland EAN**

---

To enable or disable Bookland EAN, scan the appropriate bar code below.



**ENABLE BOOKLAND EAN**



**DISABLE BOOKLAND EAN**

## Decode UPC/EAN Supplementals

---

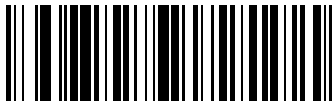
Supplementals are additionally appended characters (2 or 5) according to specific code format conventions (e.g., UPC A+2, UPC E+2, EAN 8+2). Three options are available.

- ◆ If UPC/EAN with supplemental characters is selected, UPC/EAN symbols without supplemental characters are not decoded.
- ◆ If UPC/EAN without supplemental characters is selected, and the LS 4000P is presented with a UPC/EAN plus supplemental symbol, the UPC/EAN is decoded and the supplemental characters ignored.
- ◆ An autodiscriminate option is also available. If this option is selected, choose an appropriate *Decode UPC/EAN Supplemental Redundancy* value from the next page. A value of 5 or more is recommended.

---

**Note:** *In order to minimize the risk of invalid data transmission, it is recommended that you select whether to read or ignore supplemental characters.*

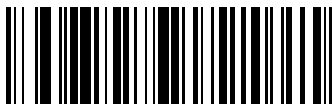
---



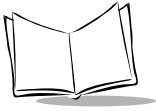
**DECODE UPC/EAN WITH SUPPLEMENTALS**



**IGNORE UPC/EAN WITH SUPPLEMENTALS**



**AUTODISCRIMINATE UPC/EAN SUPPLEMENTALS**

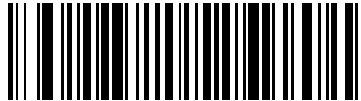


## Decode UPC/EAN Supplemental Redundancy

---

With Autodiscriminate UPC/EAN Supplementals selected, this option adjusts the number of times a symbol without supplementals is decoded before transmission. The range is from two to twenty times. Five or above is recommended when decoding a mix of UPC/EAN symbols with and without supplementals, and the autodiscriminate option is selected.

Scan the bar code below to select a decode redundancy value. Next scan two numeric bar codes beginning on page [5-110](#). Single digit numbers must have a leading zero. If you make an error, or wish to change your selection, scan CANCEL on page [5-112](#).

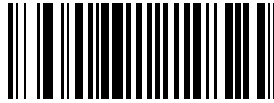


**DECODE UPC/EAN  
SUPPLEMENTAL REDUNDANCY**

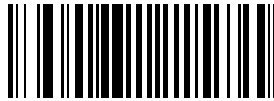
## Transmit UPC-A/UPC-E/UPC-EI Check Digit

---

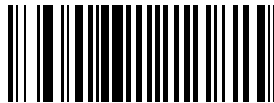
Scan the appropriate bar code below to transmit the symbol with or without the UPC-A, UPC-E or UPC-EI check digit.



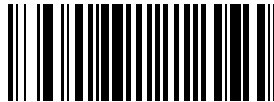
**TRANSMIT UPC-A CHECK DIGIT**



**DO NOT TRANSMIT UPC-A CHECK DIGIT**



**TRANSMIT UPC-E CHECK DIGIT**



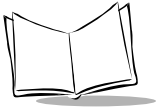
**DO NOT TRANSMIT UPC-E CHECK DIGIT**



**TRANSMIT UPC-EI CHECK DIGIT**



**DO NOT TRANSMIT UPC-EI CHECK DIGIT**



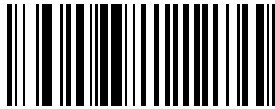
## UPC-A Preamble

---

Three options are given for lead-in characters for UPC-A symbols transmitted to the host device: transmit system character only, transmit system character and country code (“0” for USA), and no preamble transmitted. The lead-in characters are considered part of the symbol.



**NO PREAMBLE**  
(<DATA>)



**SYSTEM CHARACTER**  
(<SYSTEM CHARACTER> <DATA>)

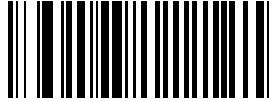


**SYSTEM CHARACTER & COUNTRY CODE**  
(< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)

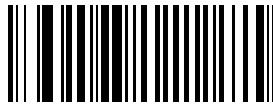
## UPC-E Preamble

---

Three options are given for lead-in characters for UPC-E symbols transmitted to the host device: transmit system character only, transmit system character and country code (“0” for USA), and no preamble transmitted. The lead-in characters are considered part of the symbol.



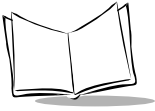
**NO PREAMBLE**  
**(<DATA>)**



**SYSTEM CHARACTER**  
**(<SYSTEM CHARACTER> <DATA>)**



**SYSTEM CHARACTER & COUNTRY CODE**  
**UPC(< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)**



## UPC-EI Preamble

---

Three options are given for lead-in characters for UPC-E1 symbols transmitted to the host device: transmit system character only, transmit system character and country code (“0” for USA), and no preamble transmitted. The lead-in characters are considered part of the symbol.



**NO PREAMBLE**  
(<DATA>)



**SYSTEM CHARACTER**  
(<SYSTEM CHARACTER> <DATA>)



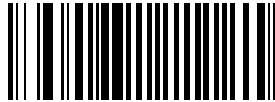
**SYSTEM CHARACTER & COUNTRY CODE**  
(< COUNTRY CODE> <SYSTEM CHARACTER> <DATA>)

## Convert UPC-E to UPC-A

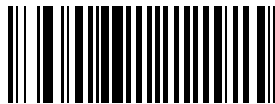
---

This parameter converts UPC-E (zero suppressed) decoded data to UPC-A format before transmission. After conversion, data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit).

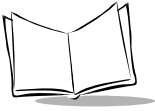
Scanning **DO NOT CONVERT UPC-E TO UPC-A** allows you to transmit UPC-E (zero suppressed) decoded data.



**CONVERT UPC-E TO UPC-A  
(ENABLE)**



**DO NOT CONVERT UPC-E TO UPC-A  
(DISABLE)**



## Convert UPC-EI to UPC-A

---

This parameter converts UPC-E1 decoded data to UPC-A format before transmission. After conversion, data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit).

Scanning **DO NOT CONVERT UPC-E1 TO UPC-A** allows you to transmit UPC-E1 decoded data.



**CONVERT UPC-EI TO UPC-A  
(ENABLE)**



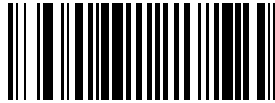
**DO NOT CONVERT UPC-EI TO UPC-A  
(DISABLE)**

## EAN Zero Extend

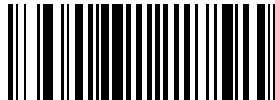
---

If this parameter is enabled, five leading zeros are added to decoded EAN-8 symbols to make them compatible in format to EAN-13 symbols.

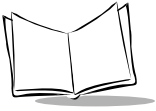
Disabling this parameter returns EAN-8 symbols to their normal format.



**ENABLE EAN ZERO EXTEND**



**DISABLE EAN ZERO EXTEND**



## Convert EAN-8 to EAN-13 Type

---

When EAN Zero Extend is enabled, this parameter gives you the option of labeling the extended symbol as either an EAN-13 bar code or an EAN-8 bar code. This affects Transmit Code ID Character.

When EAN Zero Extend is disabled, this parameter has no effect on bar code data.



**TYPE IS EAN-8**



**TYPE IS EAN-13**

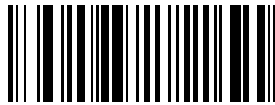
## UPC/EAN Security Level

---

The LS 4000P offers four levels of decode security for UPC/EAN bar codes. Increasing levels of security are provided for decreasing levels of bar code quality. There is an inverse relationship between security and scanner aggressiveness, so be sure to choose only that level of security necessary for any given application.

### **UPC/EAN Security Level 0**

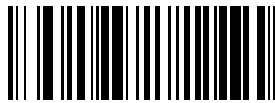
This is the default setting which allows the scanner to operate in its most aggressive state, while providing sufficient security in decoding “in-spec” UPC/EAN bar codes.



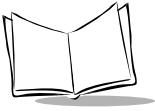
**UPC/EAN SECURITY LEVEL 0**

### **UPC/EAN Security Level 1**

As bar code quality levels diminish, certain characters become prone to misdecodes before others (i.e., 1, 2, 7, 8). If you are experiencing misdecodes of poorly printed bar codes, and the misdecodes are limited to these characters, select this security level.

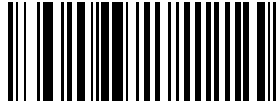


**UPC/EAN SECURITY LEVEL 1**



## **UPC/EAN Security Level 2**

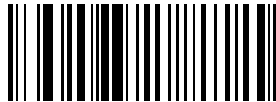
If you are experiencing misdecodes of poorly printed bar codes, and the misdecodes are not limited to characters 1, 2, 7, and 8, select this security level.



**UPC/EAN SECURITY LEVEL 2**

## **UPC/EAN Security Level 3**

If you have tried Security Level 2, and are still experiencing misdecodes, select this security level. Be advised, selecting this option is an extreme measure against misdecoding severely out of spec bar codes. Selection of this level of security significantly impairs the decoding ability of the scanner. If this level of security is necessary, you should try to improve the quality of your bar codes.



**UPC/EAN SECURITY LEVEL 3**

## UPC/EAN Coupon Code

---

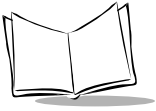
When enabled, this parameter decodes UPC-A, UPC-A with 2 supplemental characters, UPC-A with 5 supplemental characters, and UPC-A/EAN 128 bar codes. *Autodiscriminate UPC/EAN With Supplemental Characters* must be enabled.



**ENABLE UPC/EAN COUPON CODE**



**DISABLE UPC/EAN COUPON CODE**



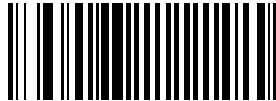
## **Enable/Disable Code 128**

---

To enable or disable Code 128, scan the appropriate bar code below.



**ENABLE CODE 128**

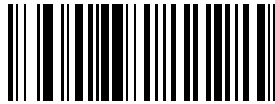


**DISABLE CODE 128**

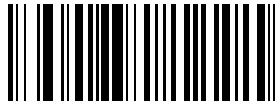
## Enable/Disable UCC/EAN-128

---

To enable or disable UCC/EAN-128, scan the appropriate bar code below. (See [Appendix A](#) for details on [UCC/EAN-128](#).)



**ENABLE UCC/EAN-128**

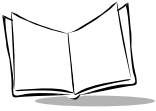


**DISABLE UCC/EAN-128**

## Lengths for Code 128

---

No length setting is required for Code 128. The default setting is Any Length.



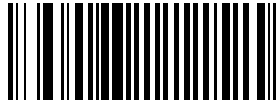
## **Enable/Disable Code 39**

---

To enable or disable Code 39, scan the appropriate bar code below.



**ENABLE CODE 39**



**DISABLE CODE 39**

## Enable/Disable Trioptic Code 39

---

Trioptic Code 39 symbols always contain six characters. To enable or disable Trioptic Code 39, scan the appropriate bar code below.



**ENABLE TRIOPTIC CODE 39**

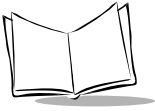


**DISABLE TRIOPTIC CODE 39**

---

**Note:** *Trioptic Code 39 and Code 39 Full ASCII cannot be enabled simultaneously. If you get an error beep when enabling Trioptic Code 39, disable Code 39 Full ASCII and try again.*

---



## Convert Code 39 to Code 32

---

Scan the appropriate bar code below to enable or disable converting Code 39 to Code 32.

---

**Note:** *Code 39 must be enabled in order for this parameter to function.*

---



**ENABLE CONVERT CODE 39 TO CODE 32**



**DISABLE CONVERT CODE 39 TO CODE 32**

## Code 32 Prefix

---

Scan the appropriate bar code below to enable or disable adding the prefix character “A” to all Code 32 bar codes.

---

**Note:** *Convert Code 39 to Code 32 must be enabled for this parameter to function.*

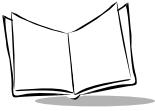
---



**ENABLE CODE 32 PREFIX**



**DISABLE CODE 32 PREFIX**



## Set Lengths for Code 39

---

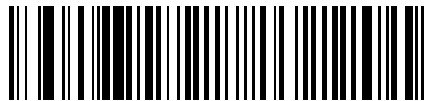
Lengths for Code 39 may be set for any length, one or two discrete lengths, or lengths within a specific range. The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. If Code 39 Full ASCII is enabled, **Length Within a Range** or **Any Length** are the preferred options.

**One Discrete Length** - This option allows you to decode only those codes containing a selected length. For example, if you select **Code 39 One Discrete Length**, then scan **1, 4**, only Code 39 symbols containing 14 characters are decoded. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**CODE 39 - ONE DISCRETE LENGTH**

**Two Discrete Lengths** - This option allows you to decode only those codes containing two selected lengths. For example, if you select **Code 39 Two Discrete Lengths**, then scan **0, 2, 1, 4**, only Code 39 symbols containing 2 or 14 characters are decoded. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**CODE 39 - TWO DISCRETE LENGTHS**

## Set Lengths for Code 39 (Continued)

---

**Length Within Range** - This option allows you to decode a code type within a specified range. For example, to decode Code 39 symbols containing between 4 and 12 characters, first scan **Code 39 Length Within Range**. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).

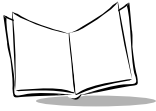


**CODE 39 - LENGTH WITHIN RANGE**

**Any Length** - Scanning this option allows you to decode Code 39 symbols containing any number of characters.



**CODE 39 - ANY LENGTH**



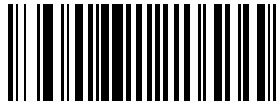
## Code 39 Check Digit Verification

---

When enabled, this parameter checks the integrity of a Code 39 symbol to ensure it complies with specified algorithms. Only those Code 39 symbols which include a modulo 43 check digit are decoded when this parameter is enabled.



**ENABLE CODE 39 CHECK DIGIT**



**DISABLE CODE 39 CHECK DIGIT**

## Transmit Code 39 Check Digit

---

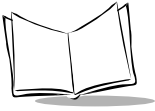
Scan a bar code below to transmit data with or without the check digit.



**TRANSMIT CODE 39 CHECK DIGIT  
(ENABLE)**



**DO NOT TRANSMIT CODE 39 CHECK DIGIT  
(DISABLE)**



## Enable/Disable Code 39 Full ASCII

---

To enable or disable Code 39 Full ASCII, scan the appropriate bar code below.

When enabled, the ASCII character set assigns a code to letters, punctuation marks, numerals, and most control keystrokes on the keyboard.

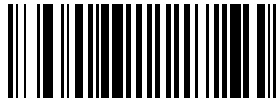
The first 32 codes are non-printable and are assigned to keyboard control characters such as BACKSPACE and RETURN. The other 96 are called printable codes because all but SPACE and DELETE produce visible characters.

Code 39 Full ASCII interprets the bar code special character (\$ +% /) preceding a Code 39 character and assigns an ASCII character value to the pair. For example, when Code 39 Full ASCII is enabled and a +B is scanned, it is interpreted as b, %J as ?, and \$H emulates the keystroke BACKSPACE. Scanning ABC\$M outputs the keystroke equivalent of ABC ENTER. Refer to [Table A-3](#) in [Appendix A](#).

The scanner does not autodiscriminate between Code 39 and Code 39 Full ASCII.



**ENABLE CODE 39 FULL ASCII**



**DISABLE CODE 39 FULL ASCII**

---

**Note:** *Trioptic Code 39 and Code 39 Full ASCII cannot be enabled simultaneously. If you get an error beep when enabling Trioptic Code 39, disable Code 39 Full ASCII and try again.*

---

## Code 39 Buffering (Scan & Store)

---

When you select the Scan and Store option, all Code 39 symbols having a leading space as a first character are temporarily buffered in the scanner to be transmitted later. The leading space is not buffered.

Decode of a valid Code 39 symbol with no leading space causes transmission in sequence of all buffered data in a first-in first-out format, plus transmission of the “triggering” symbol. See the following pages for further details.

When the scan and transmit option is selected, decoded Code 39 symbols without leading spaces are transmitted without being stored in the buffer.

Scan and Store affects Code 39 decodes only. If you select Scan and Store, we recommend that you configure the scanner to decode Code 39 symbology only.



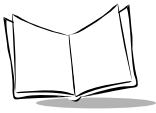
**BUFFER CODE 39  
(ENABLE)**



**DO NOT BUFFER CODE 39  
(DISABLE)**

While there is data in the transmission buffer, deleting Code 39 buffering capability via the parameter menu is not allowed. The buffer holds 200 bytes of information.

To allow disabling of Code 39 buffering, first force the buffer transmission (see [Transmit Buffer](#)) or clear the buffer. Both the **CLEAR BUFFER** and **TRANSMIT BUFFER** bar codes are length 1. *Be sure Code 39 length is set to include length 1.*



## **Buffer Data**

To buffer data, Code 39 buffering must be enabled, and a symbol must be read with a space immediately following the start pattern.

- ◆ Unless symbol overflows the transmission buffer, the scanner issues a lo/hi beep to indicate successful decode and buffering. See [Overfilling Transmission Buffer](#).
- ◆ The scanner adds the message, excluding the leading space to the transmission buffer.
- ◆ No transmission occurs.

## **Clear Transmission Buffer**

To clear the transmission buffer, scan the following symbol, which contains only a start character, a dash (minus), and a stop character.

- ◆ The scanner issues a short hi/lo/hi beep to signal that the transmission buffer has been erased, and no transmission has occurred.
- ◆ The scanner erases the transmission buffer.
- ◆ No transmission occurs.



**CLEAR BUFFER**

## **Transmit Buffer**

To transmit the buffer, read a symbol containing either the first or second condition:

1. Only a start character, a plus (+), and a stop character, such as the following symbol.
  - ◆ The scanner signals that the transmission buffer has been sent (a lo/hi beep).
  - ◆ The scanner sends the buffer.
  - ◆ The scanner clears the buffer.



**TRANSMIT BUFFER**

2. A Code 39 bar code with leading character other than a space.
  - ◆ The scanner signals a good decode and buffering of that decode has occurred by issuing a hi/lo beep.
  - ◆ The scanner transmits the buffer.
  - ◆ The scanner signals that the buffer has been transmitted with a lo/hi beep.

## **Overfilling Transmission Buffer**

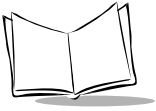
If the symbol just read results in an overflow of the transmission buffer:

- ◆ The scanner indicates that the symbol has been rejected by issuing three long, high beeps.
- ◆ No transmission occurs. Data in buffer is not affected.

## **Attempt to Transmit an Empty Buffer**

If the symbol just read was the transmit buffer symbol and the Code 39 buffer is empty:

- ◆ A short lo/hi/lo beep signals that the buffer is empty.
- ◆ No transmission occurs.
- ◆ The buffer remains empty.



## **Enable/Disable Code 93**

---

To enable or disable Code 93, scan the appropriate bar code below.



**ENABLE CODE 93**



**DISABLE CODE 93**

## Set Lengths for Code 93

---

Lengths for Code 93 may be set for any length, one or two discrete lengths, or lengths within a specific range. The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains.

**One Discrete Length** - This option allows you to decode only those codes containing a selected length. For example, if you select **Code 93 One Discrete Length**, then scan **1, 4**, only Code 93 symbols containing 14 characters are decoded. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).

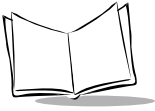


**CODE 93 - ONE DISCRETE LENGTH**

**Two Discrete Lengths** - This option allows you to decode only those codes containing two selected lengths. For example, if you select **Code 93 Two Discrete Lengths**, then scan **0, 2, 1, 4**, only Code 93 symbols containing 2 or 14 characters are decoded. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**CODE 93 - TWO DISCRETE LENGTHS**



## Set Lengths for Code 93 (Continued)

---

**Length Within Range** - This option allows you to decode a code type within a specified range. For example, to decode Code 93 symbols containing between 4 and 12 characters, first scan **Code 93 Length Within Range**. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**CODE 93 - LENGTH WITHIN RANGE**

**Any Length** - Scanning this option allows you to decode Code 93 symbols containing any number of characters.



**CODE 93 - ANY LENGTH**

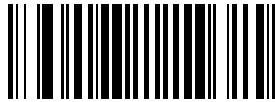
## Enable/Disable Interleaved 2 of 5

---

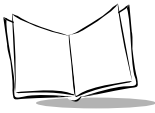
To enable or disable Interleaved 2 of 5, scan the appropriate bar code below.



**ENABLE INTERLEAVED 2 OF 5**



**DISABLE INTERLEAVED 2 OF 5**



## Set Lengths for Interleaved 2 of 5

---

Lengths for I 2 of 5 may be set for any length, one or two discrete lengths, or lengths within a specific range. The length of a code refers to the number of characters (i.e., human readable characters) the code contains, and includes check digits.

**One Discrete Length** - This option allows you to decode only those codes containing a selected length. For example, if you select **I 2 of 5 One Discrete Length**, then scan **1, 4**, the only I 2 of 5 symbols decoded are those containing 14 characters. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**I 2 of 5 - ONE DISCRETE LENGTH**

**Two Discrete Lengths** - This option allows you to decode only those codes containing two selected lengths. For example, if you select **I 2 of 5 Two Discrete Lengths**, then scan **0, 2, 1, 4**, the only I 2 of 5 symbols decoded are those containing 2 or 14 characters. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**I 2 of 5 - TWO DISCRETE LENGTHS**

## Set Lengths for Interleaved 2 of 5 (Continued)

---

**Length Within Range** - This option allows you to decode a code type within a specified range. For example, to decode I 2 of 5 symbols containing between 4 and 12 characters, first scan **I 2 of 5 Length Within Range**. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**I 2 of 5 - LENGTH WITHIN RANGE**

**Any Length** - Scanning this option allows you to decode I 2 of 5 symbols containing any number of characters.

---

*Note: Selecting this option may lead to misdecodes for I 2 of 5 codes.*

---



**I 2 of 5 - ANY LENGTH**



## I 2 of 5 Check Digit Verification

---

When enabled, this parameter checks the integrity of an I 2 of 5 symbol to ensure it complies a specified algorithm, either Uniform Symbology Specification (USS ), or Optical Product Code Council (OPCC).



**DISABLE**



**USS CHECK DIGIT**



**OPCC CHECK DIGIT**

## Transmit I 2 of 5 Check Digit

---

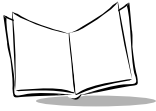
Scan a bar code below to transmit data with or without the check digit.



**TRANSMIT I 2 of 5 CHECK DIGIT  
(ENABLE)**



**DO NOT TRANSMIT I 2 of 5 CHECK DIGIT  
(DISABLE)**



## Convert I 2 of 5 to EAN-13

---

This parameter converts a 14 character I 2 of 5 code into EAN-13, and transmits to the host as EAN-13. In order to accomplish this, the I 2 of 5 code must be enabled, one length must be set to 14, and the code must have a leading zero and a valid EAN-13 check digit.



**CONVERT I 2 of 5 to EAN-13  
(ENABLE)**



**DO NOT CONVERT I 2 of 5 to EAN-13  
(DISABLE)**

## Enable/Disable Discrete 2 of 5

---

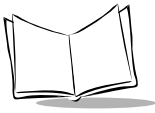
To enable or disable Discrete 2 of 5, scan the appropriate bar code below.



**ENABLE DISCRETE 2 OF 5**



**DISABLE DISCRETE 2 OF 5**



## Set Lengths for Discrete 2 of 5

---

Lengths for D 2 of 5 may be set for any length, one or two discrete lengths, or lengths within a specific range. The length of a code refers to the number of characters (i.e., human readable characters) the code contains, and includes check digits.

**One Discrete Length** - This option allows you to decode only those codes containing a selected length. For example, if you select **D 2 of 5 One Discrete Length**, then scan **1, 4**, the only D 2 of 5 symbols decoded are those containing 14 characters. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**D 2 of 5 - ONE DISCRETE LENGTH**

**Two Discrete Lengths** - This option allows you to decode only those codes containing two selected lengths. For example, if you select **D 2 of 5 Two Discrete Lengths**, then scan **0, 2, 1, 4**, the only D 2 of 5 symbols decoded are those containing 2 or 14 characters. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**D 2 of 5 - TWO DISCRETE LENGTHS**

## Set Lengths for Discrete 2 of 5 (Continued)

---

**Length Within Range** - This option allows you to decode a code type within a specified range. For example, to decode D 2 of 5 symbols containing between 4 and 12 characters, first scan **D 2 of 5 Length Within Range**. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**D 2 of 5 - LENGTH WITHIN RANGE**

**Any Length** - Scanning this option allows you to decode D 2 of 5 symbols containing any number of characters.

---

*Note: Selecting this option may lead to misdecodes for D 2 of 5 codes.*

---



**D 2 of 5 - ANY LENGTH**



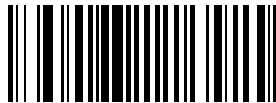
## **Enable/Disable Codabar**

---

To enable or disable Codabar, scan the appropriate bar code below.



**ENABLE CODABAR**



**DISABLE CODABAR**

## Set Lengths for Codabar

---

Lengths for Codabar may be set for any length, one or two discrete lengths, or lengths within a specific range. The length of a code refers to the number of characters (i.e., human readable characters) the code contains. It also includes any start or stop characters.

**One Discrete Length** - This option allows you to decode only those codes containing a selected length. For example, if you select **Codabar One Discrete Length**, then scan **1, 4**, the only Codabar symbols decoded are those containing 14 characters. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).

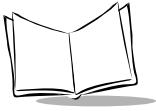


**CODABAR - ONE DISCRETE LENGTH**

**Two Discrete Lengths** - This option allows you to decode only those codes containing two selected lengths. For example, if you select **Codabar Two Discrete Lengths**, then scan **0, 2, 1, 4**, the only Codabar symbols decoded are those containing 2 or 14 characters. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**CODABAR - TWO DISCRETE LENGTHS**



## Set Lengths for Codabar (Continued)

---

**Length Within Range** - This option allows you to decode a code type within a specified range. For example, to decode Codabar symbols containing between 4 and 12 characters, first scan **Codabar Length Within Range**. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**CODABAR - LENGTH WITHIN RANGE**

**Any Length** - Scanning this option allows you to decode Codabar symbols containing any number of characters.



**CODABAR - ANY LENGTH**

## CLSI Editing

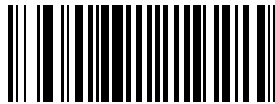
---

When enabled, this parameter strips the start and stop characters and inserts a space after the first, fifth, and tenth characters of a 14-character Codabar symbol.

---

**Note:** *Symbol length does not include start and stop characters.*

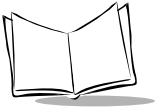
---



**ENABLE CLSI EDITING**



**DISABLE CLSI EDITING**



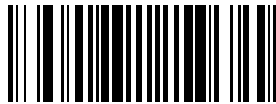
## **NOTIS Editing**

---

When enabled, this parameter strips the start and stop characters from a decoded Codabar symbol.



**ENABLE NOTIS EDITING**



**DISABLE NOTIS EDITING**

## Enable/Disable MSI Plessey

---

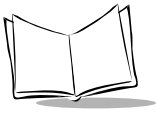
To enable or disable MSI Plessey, scan the appropriate bar code below.



**ENABLE MSI PLESSEY**



**DISABLE MSI PLESSEY**



## Set Lengths for MSI Plessey

---

Lengths for MSI Plessey may be set for any length, one or two discrete lengths, or lengths within a specific range. The length of a code refers to the number of characters (i.e., human readable characters) the code contains, and includes check digits.

**One Discrete Length** - This option allows you to decode only those codes containing a selected length. For example, if you select **MSI Plessey One Discrete Length**, then scan **1, 4**, the only MSI Plessey symbols decoded are those containing 14 characters. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**MSI PLESSEY - ONE DISCRETE LENGTH**

**Two Discrete Lengths** - This option allows you to decode only those codes containing two selected lengths. For example, if you select **MSI Plessey Two Discrete Lengths**, then scan **0, 2, 1, 4**, the only MSI Plessey symbols decoded are those containing 2 or 14 characters. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**MSI PLESSEY - TWO DISCRETE LENGTHS**

## Set Lengths for MSI Plessey (Continued)

---

**Length Within Range** - This option allows you to decode a code type within a specified range. For example, to decode MSI Plessey symbols containing between 4 and 12 characters, first scan **MSI Plessey Length Within Range**. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**MSI PLESSEY - LENGTH WITHIN RANGE**

**Any Length** - Scanning this option allows you to decode MSI Plessey symbols containing any number of characters.

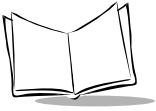
---

**Note:** *Selecting this option may lead to misdecodes for MSI Plessey codes.*

---



**MSI PLESSEY - ANY LENGTH**



## MSI Plessey Check Digits

---

These check digits, located at the end of the bar code, verify the integrity of the data. At least one check digit is always required. Check digits are not automatically transmitted with the data (refer to [Transmit MSI Plessey Check Digit on page 5-73](#)).



**ONE MSI PLESSEY CHECK DIGIT**



**TWO MSI PLESSEY CHECK DIGIT**

## Transmit MSI Plessey Check Digit

---

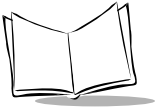
Scan a bar code below to transmit data with or without the check digit.



**TRANSMIT MSI PLESSEY CHECK DIGIT  
(ENABLE)**



**DO NOT TRANSMIT MSI PLESSEY CHECK DIGIT  
(DISABLE)**



## MSI Plessey Check Digit Algorithm

---

When the two MSI Plessey check digits option is selected, an additional verification is required to ensure integrity. Either of the two following algorithms may be selected.



**MOD 10/MOD 11**



**MOD 10/MOD 10**

## Enable/Disable PDF417

---

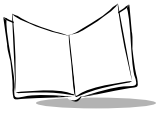
Scan a bar code below to enable or disable PDF417 scanning capabilities.



**ENABLE PDF417**



**DISABLE PDF417**



## Transmit Code ID Character

---

A code ID character identifies the code type of a scanned bar code. This may be useful when the scanner is decoding more than one code type. In addition to any single character prefix already selected, the code ID character is inserted between the prefix and the decoded symbol.

The user may select no code ID character, a Symbol Code ID character, or an AIM Code ID character. The Symbol Code ID characters are listed below; see [AIM Code Identifiers](#) in [Appendix A](#).

### **Symbol Code ID Characters**

A = UPC-A, UPC-E, UPC-E1, EAN-8, EAN-13

B = Code 39

C = Codabar

D = Code 128

E = Code 93

F = Interleaved 2 of 5

G = Discrete 2 of 5, or Discrete 2 of 5 IATA

J = MSI Plessey

K = UCC/EAN-128

L = Bookland EAN

M = Trioptic Code 39

N = Coupon Code

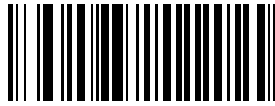
O = PDF417

## Transmit Code ID Character (Continued)

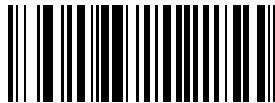
---



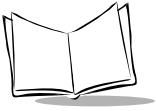
**SYMBOL CODE ID CHARACTER**



**AIM CODE ID CHARACTER**



**NONE**



## Pause Duration

---

This parameter allows a pause to be inserted at any point in the data transmission. Pauses are set by scanning a two-digit number (i.e., two bar codes), and are measured in 0.1 second intervals. For example, scanning bar codes “0” and “1” inserts a 0.1 second pause; “0” and “5” gives you a 0.5 second delay. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan **DATA FORMAT CANCEL** on page [5-81](#).

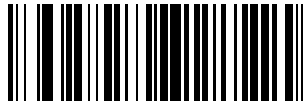


**PAUSE DURATION**

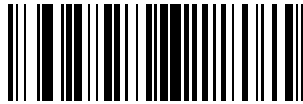
## Prefix/Suffix Values

---

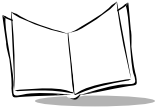
A prefix/suffix may be appended to scan data for use in data editing. These values are set by scanning a four-digit number (i.e., four bar codes) that corresponds to key codes for various terminals. See [Table A-2](#) in [Appendix A](#) for conversion information. Numeric bar codes begin on page [5-110](#). If you make an error or wish to change your selection, scan [CANCEL](#) on page [5-112](#).



**SCAN PREFIX**



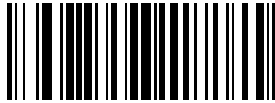
**SCAN SUFFIX**



## Scan Data Transmission Format

---

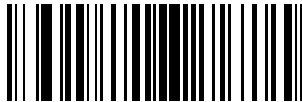
To change the Scan Data Transmission Format, scan the **SCAN OPTIONS** bar code below. Then select one of four options. When you have made your selection, scan the **ENTER** bar code on the next page. If you make a mistake, scan the **DATA FORMAT CANCEL** bar code on the next page.



**SCAN OPTIONS**



**DATA AS IS**



**<DATA> <SUFFIX>**

## Scan Data Transmission Format (Continued)

---



**<PREFIX> <DATA>**



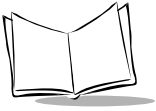
**<PREFIX> <DATA> <SUFFIX>**



**ENTER**



**DATA FORMAT CANCEL**



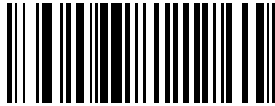
## RS-232C Parameters

---

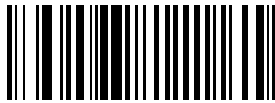
The parameters in this section apply only to the LS 4004P.

### **Baud Rate**

Baud rate is the number of bits of data transmitted per second. The scanner's baud rate setting should match the data rate setting of the host device. If not, data may not reach the host device or may reach it in distorted form.



**BAUD RATE 300**



**BAUD RATE 600**



**BAUD RATE 1200**



**BAUD RATE 2400**

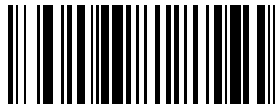
## ***Baud Rate (Continued)***



**BAUD RATE 4800**



**BAUD RATE 9600**



**BAUD RATE 19,200**



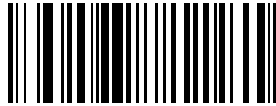
**BAUD RATE 38,400**



## Parity

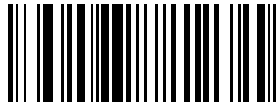
A parity check bit is the most significant bit of each ASCII coded character. Select the parity type according to host device requirements.

If you select **ODD** parity, the parity bit has a value 0 or 1, based on data, to ensure than an odd number of 1 bits are contained in the coded character.



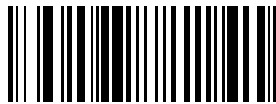
**ODD**

If you select **EVEN** parity, the parity bit has a value 0 or 1, based on data, to ensure than an even number of 1 bits are contained in the coded character.



**EVEN**

Select **MARK** parity and the parity bit is always 1.



**MARK**

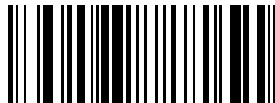
## **Parity (Continued)**

Select SPACE parity and the parity bit is always 0.



**SPACE**

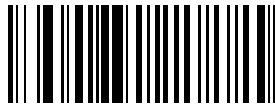
If no parity is required, select NONE.



**NONE**

## **Check Receive Errors**

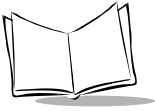
Select whether or not the parity, framing, and overrun of received characters are checked. The type of parity used is selectable through the **PARITY** parameter.



**CHECK FOR RECEIVED ERRORS**



**DO NOT CHECK FOR RECEIVED ERRORS**



## Hardware Handshaking

The data interface consists of an RS-232C port designed to operate either with or without the hardware handshaking lines, *Request to Send* (RTS), and *Clear to Send* (CTS).

If Standard RTS/CTS handshaking is selected, scan data is transmitted according to the following sequence:

- ◆ The controller reads the CTS line for activity. If CTS is asserted, the controller waits up to 2 seconds for the host to negate the CTS line. If, after 2 seconds (default), the CTS line is still asserted, the scanner sounds a transmit error and any scanned data is lost.
- ◆ When the CTS line is negated, the controller asserts the RTS line and waits up to 2 seconds for the host to assert CTS. When the host asserts CTS, data is transmitted. If, after 2 seconds (default), the CTS line is not asserted, the scanner sounds a transmit error and discards the data.
- ◆ When data transmission is complete, the controller negates RTS 10 msec after sending the last character.
- ◆ The host should respond by negating CTS. The controller checks for a negated CTS upon the next transmission of data.

During the transmission of data, the CTS line should be asserted. If CTS is deasserted for more than 50 ms between characters, the transmission is aborted, the scanner sounds a transmission error, and the data is discarded.

If the above communications sequence fails, the scanner issues an error indication. In this case, the data is lost and must be rescanned.

If Hardware Handshaking and Software Handshaking are both enabled, Hardware Handshaking takes precedence.

---

**Note:** *The DTR signal is jumpered active.*

---

## None

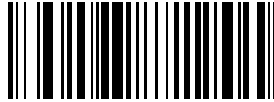
Scan the bar code below if no Hardware Handshaking is desired.



**NONE**

## Standard RTS/CTS

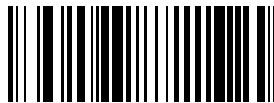
Scan the bar code below to select Standard RTS/CTS Hardware Handshaking.



**STANDARD RTS/CTS**

## RTS/CTS Option 1

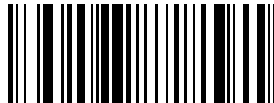
When RTS/CTS Option 1 is selected, the scanner asserts RTS before transmitting and ignores the state of CTS. The scanner deasserts RTS when the transmission is complete.



**RTS/CTS OPTION 1**

## RTS/CTS Option 2

When Option 2 is selected, RTS is always high or low (user-programmed logic level). However, the scanner waits for CTS to be asserted before transmitting data. If CTS is not asserted within 2 seconds (default), the scanner issues an error indication and discards the data.

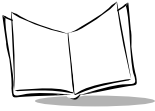


**RTS/CTS OPTION 2**

## RTS/CTS Option 3

When Option 3 is selected, the scanner asserts RTS prior to any data transmission, regardless of the state of CTS. The scanner waits up to 2 seconds (default) for CTS to be asserted. If CTS is not asserted during this time, the scanner issues an error indication and discards the data. The scanner deasserts RTS when transmission is complete.





### RTS/CTS OPTION 3

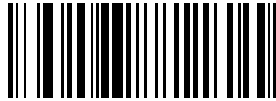
## Software Handshaking

This parameter offers control of the data transmission process in addition to, or instead of, that offered by hardware handshaking. There are five options.

If Software Handshaking and Hardware Handshaking are both enabled, Hardware Handshaking takes precedence.

### None

When this option is selected, data is transmitted immediately.



**NONE**

### ACK/NAK

When this option is selected, after transmitting data, the scanner expects either an ACK or NAK response from the host. Whenever a NAK is received, the scanner transmits the same data again and waits for either an ACK or NAK. After three unsuccessful attempts to send data when NAKs are received, the scanner issues an error indication and discards the data.

The scanner waits up to the programmable Host Serial Response Time-out to receive an ACK or NAK. If the scanner does not get a response in this time, it issues an error indication and discards the data. There are no retries when a time-out occurs.

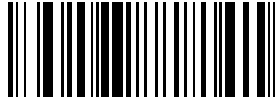


**ACK/NAK**

### ENQ

When this option is selected, the scanner waits for an ENQ character from the host before transmitting data. If an ENQ is not received within 2 seconds, the scanner issues an error

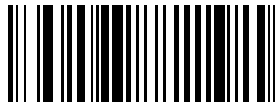
indication and discards the data. The host must transmit an ENQ character at least every 2 seconds to prevent transmission errors.



**ENQ**

### **ACK/NAK with ENQ**

This combines the two previous options.

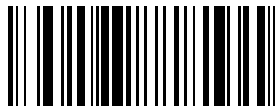


**ACK/NAK with ENQ**

### **XON/XOFF**

An XOFF character turns the scanner transmission off until the scanner receives an XON character. There are two situations for XON/XOFF:

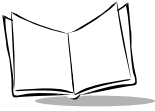
- ◆ XOFF is received before the scanner has data to send. When the scanner has data to send, it waits up to 2 seconds for an XON character before transmission. If the XON is not received within this time, the scanner issues an error indication and discards the data.
- ◆ XOFF is received during a transmission. Data transmission then stops after sending the current byte. When the scanner receives an XON character, it sends the rest of the data message. The scanner waits indefinitely for the XON.



**XON/XOFF**

### **Host Serial Response Time-out**

This parameter specifies how long the scanner waits for an ACK, NAK, or CTS before determining that a transmission error has occurred. This only applies when in one of the ACK/NAK Software Handshaking modes, or RTS/CTS Hardware Handshaking option.



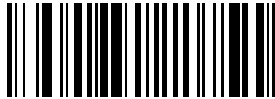
The delay period can range from 0.0 to 9.9 seconds in .1-second increments. After scanning the bar code below, scan two numeric bar codes beginning on page [5-110](#). If you make an error or wish to change your selection, scan CANCEL on page [5-112](#).



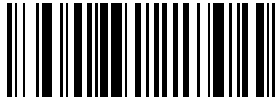
**HOST SERIAL RESPONSE TIME-OUT**

### **RTS Line State**

This parameter sets the idle state of the Serial Host RTS line. Scan a bar code below to select **LOW RTS** or **HIGH RTS** line state.



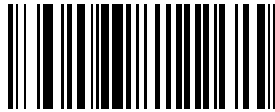
**HOST: LOW RTS**



**HOST: HIGH RTS**

## **Stop Bit Select**

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. The number of stop bits selected (one or two) depends on the number the receiving terminal is programmed to accommodate. Set the number of stop bits to match host device requirements.



**1 STOP BIT**



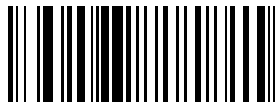
**2 STOP BITS**

## **ASCII Format**

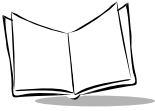
This parameter allows the scanner to interface with devices requiring a 7-bit or 8-bit ASCII protocol.



**7-BIT**

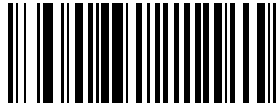


**8-BIT**

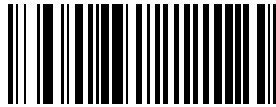


## **Beep on <BEL>**

When this parameter is enabled, the scanner issues a beep when a <BEL> character is detected on the RS-232C serial line. <BEL> is issued to gain a user's attention to indicate an illegal entry or other important event.



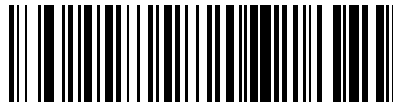
**BEEP ON <BEL> CHARACTER  
(ENABLE)**



**DO NOT BEEP ON <BEL> CHARACTER  
(DISABLE)**

## **Intercharacter Delay**

Select the intercharacter delay option matching host requirements. The intercharacter delay gives the host system time to service its receiver and perform other tasks between characters. The delay period can range from no delay to 99 msec in 1-msec increments. After scanning the bar code below, scan two bar codes beginning on page [5-110](#) to set the desired time-out. If you make an error or wish to change your selection, scan **CANCEL** on page [5-112](#).



**IIINTERCHARACTER DELAY**

## PC Keyboard Wedge Parameters

---

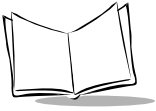
The parameters in this section apply only to the LS 4006P (refer to [Spanish Keyboard Wedge on page 5-101](#) for specific controls for the Spanish Keyboard Wedge version LS 4006P-I015).

### **Set PC Keyboard Wedge Defaults**

Scan the bar code below to set defaults for the PC Keyboard Wedge parameters on the following pages.



**SET PC KEYBOARD WEDGE DEFAULTS**



## **PC Keyboard Wedge Host Types**

To select a PC Keyboard Wedge host interface, scan one of the following bar codes.



**IBM PC/AT, IBM PS/2-50, 55SX, 60, 70, 80**



**IBM PC/XT**



**IBM PS/2-30**



**NCR 7052**

## Country Selection

Scan a bar code below to select the country for your keyboard.



**NORTH AMERICAN**



**GERMAN**



**FRENCH**



**FRENCH INTERNATIONAL**



**SPANISH**



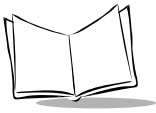
**ITALIAN**



**SWEDISH**



**BRITISH**



## Ignore Unknown Characters

Unknown characters are characters the host does not recognize. When **SEND BAR CODES WITH UNKNOWN CHARACTERS** is selected, all bar code data is sent except for unknown characters, and no error beeps sound. When **DO NOT SEND BAR CODES WITH UNKNOWN CHARACTERS** is selected, no bar code data containing at least one unknown character is sent to the host.

Scan the appropriate bar code to enable or disable this parameter.



**SEND BAR CODES  
WITH UNKNOWN CHARACTERS**



**DO NOT SEND BAR CODES  
WITH UNKNOWN CHARACTERS**

## ***Intercharacter Delay***

Selecting an intercharacter delay gives the host system time to service its receiver and perform other tasks between characters.



**NO (1 MS) DELAY**



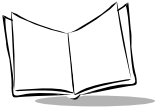
**SHORT (5 MS) DELAY**



**MEDIUM (50 MS) DELAY**



**LONG (99 MS) DELAY**



## **Fast Transmit**

Older systems may require a slower transmission method. If your system still needs additional time to process keyboard data after setting an Intercharacter Delay, scan **DISABLE FAST TRANSMIT**.



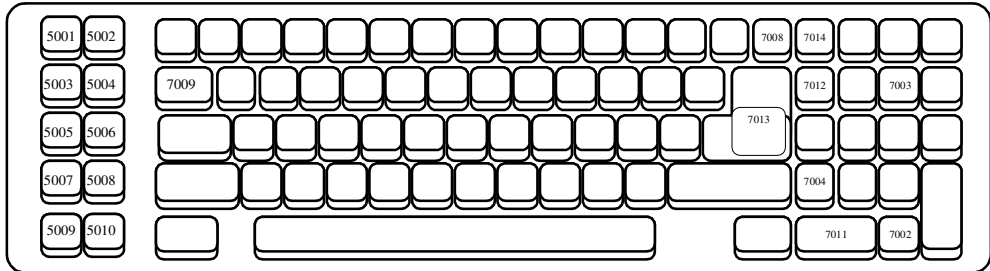
**ENABLE FAST TRANSMIT**



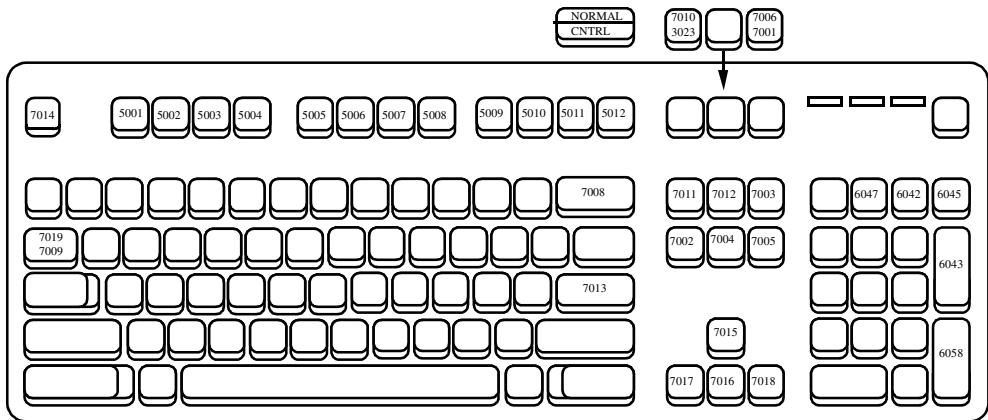
**DISABLE FAST TRANSMIT**

## Keyboard Maps

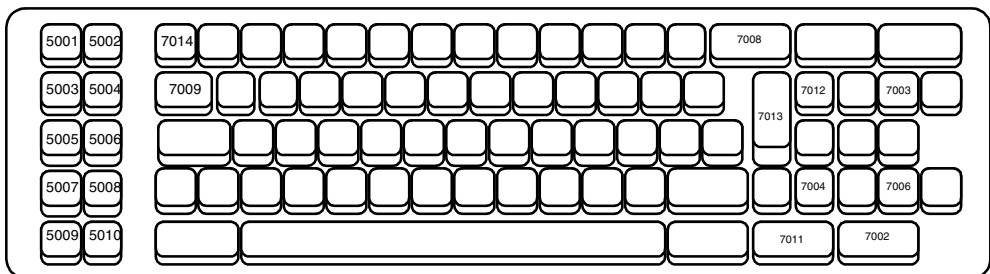
The keyboard maps below are provided for prefix/suffix keystroke parameters.



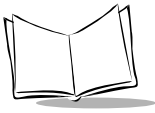
**IBM PC/AT**



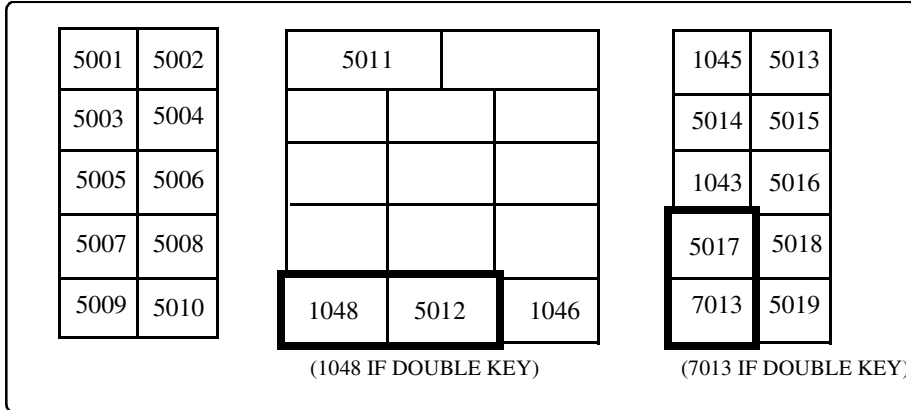
**IBM PS/2**



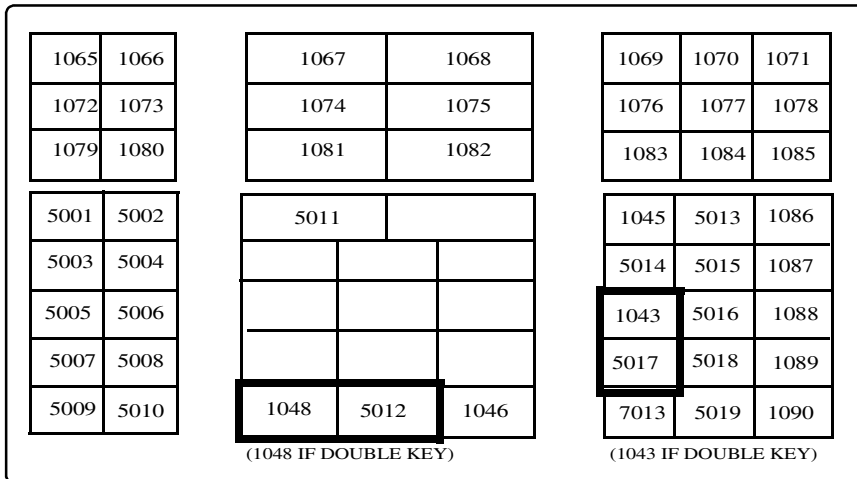
**IBM PC/XT**



## Keyboard Maps (Continued)



**NCR 7052 32-key**



**NCR 7052 58-key**

## Spanish Keyboard Wedge

---

There are many new features for the Spanish Keyboard Wedge version of the LS 4000P (LS 4006P-I015).

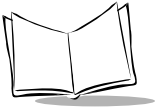
- ◆ Alternate Numeric Keypad emulation.
- ◆ Faster transmission and zero intercharacter delay setting.
- ◆ Switches to keyboard after a SHIFT or any key is sent, depending on the selected parameter.
- ◆ Emulation of the CAPS LOCK and SHIFT keys.
- ◆ Special prefix/suffix.
- ◆ An ENTER key may be appended to the data sent by the decoder.
- ◆ When using the Spanish layout and reading EAN 128 or Code 128, the character # is converted to Ñ and ^ is converted to ñ (PC AT & PS 230).
- ◆ Spanish layout must be selected to make this conversion, even when the alternate keypad transmission method is used.
- ◆ The German layout is replaced with the standard Spanish layout.
- ◆ NCR 7052 and PC XT hosts are not supported.
- ◆ The print screen key cannot be emulated.

### ***Set Spanish Keyboard Wedge Defaults***

Scan the bar code below to set defaults for the parameters for the Spanish Keyboard Wedge.



**SET SPANISH KEYBOARD WEDGE DEFAULTS**



## **Host Selection**

Scan a bar code below to set which host to use.



**IBM PC/AT**  
**IBM PS/2-50, 55SX, 60, 70, 80**



**IBM PS/2-30**

## Country Selection

Scan a bar code below to select the country for your keyboard.



**NORTH AMERICAN**



**FRENCH**



**FRENCH INTERNATIONAL**



**SPANISH**



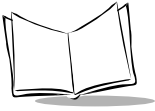
**ITALIAN**



**SWEDISH**



**BRITISH**



## **Alternate Numeric Keypad Emulation**

Scan a bar code below to enable or disable the Alternate Numeric Keypad emulation. This functions regardless of the CAPS LOCK state. The entire ASCII table can be emulated from 0 to 256.

---

**Note:** *Extended keypad prefixes and suffixes are sent normally.*

---



**DISABLE ALTERNATE KEYPAD**



**ENABLE ALTERNATE KEYPAD**

## ***Character Table for Alternate Numeric Keypad Emulation***

Scan a bar code below to choose the table for the numeric keypad emulation.



**USE ANSI CHARACTER TABLE**



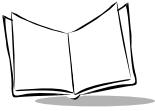
**USE ASCII CHARACTER TABLE**

## ***Setting Zero Intercharacter Delay***

To select no (00) intercharacter delay, scan the bar code below.



**NO INTERCHARACTER DELAY**



## **Switch To Keyboard Parameter**

When the SWITCH TO KEYBOARD AFTER SHIFT KEY bar code is scanned, the keyboard reconnects to the PC when the SHIFT key is sent.

Some configurations require reconnection to the keyboard after each scan code. Scan the SWITCH TO KEYBOARD AFTER ANY KEY bar code in this case.



**SWITCH TO KEYBOARD AFTER SHIFT KEY**



**SWITCH TO KEYBOARD AFTER ANY KEY**

## **Emulating Caps Lock and Shift Keys**

The Caps Lock and the SHIFT keys are available as prefix/suffix, or they can be part of an ADF rule, depending on the attached decoder.

Caps Lock is available as value 6044; the SHIFT key has the value 7010.

## ***Sending An Enter Key Suffix***

To append an ENTER key suffix to the data sent by the decoder scan the EXTENDED KEY SUFFIX bar code followed by ENTER KEY.

To disable the ENTER key suffix scan NO SUFFIX.



**EXTENDED KEY SUFFIX**



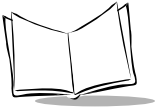
**ENTER KEY**



**NO SUFFIX**

## ***Special Prefix and Suffix***

To select the scan codes 6EH and 6FH as prefix/suffix, program the scanner with 7019 (6EH) and 7020 (6FH).



## **Ignore Unknown Characters**

Unknown characters are characters the host does not recognize. When SEND BAR CODES WITH UNKNOWN CHARACTERS is selected, all bar code data is sent except for unknown characters, and no error beeps are sounded. When DO NOT SEND BAR CODES WITH UNKNOWN CHARACTERS is selected, no bar code data containing at least one unknown character is sent to the host.

Scan the appropriate bar code to enable or disable this parameter.



**SEND BAR CODES  
WITH UNKNOWN CHARACTERS**



**DO NOT SEND BAR CODES  
WITH UNKNOWN CHARACTERS**

## ***Intercharacter Delay***

Selecting an intercharacter delay gives the host system time to service its receiver and perform other tasks between characters.



**NO (1 MS) DELAY**



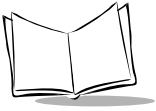
**SHORT (5 MS) DELAY**



**MEDIUM (50 MS) DELAY**



**LONG (99 MS) DELAY**



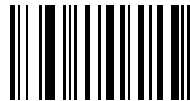
## Numeric Bar Codes

---

For parameters requiring specific numeric values, scan the appropriately numbered bar code(s).



0



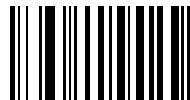
1



2



3



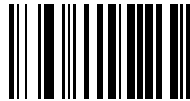
4

## Numeric Bar Codes (Continued)

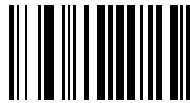
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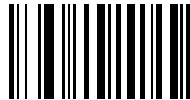
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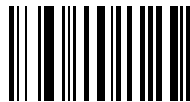
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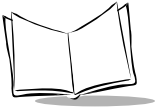
7



8



9



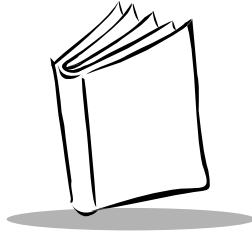
## **Cancel**

---

If you make an error or wish to change your selection, scan the bar code below.



**CANCEL**



## *Appendix A*

# *Programming Reference*

### **UCC/EAN-128**

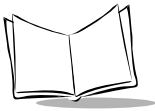
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UCC/EAN-128 is a convention for printing data fields with standard Code 128 bar code symbols. UCC/EAN-128 symbols are distinguished by a leading FNC 1 character as the first or second character in the symbol. Other FNC 1 characters are used to delineate fields.

When EAN-128 symbols are read, they are transmitted after special formatting strips off the leading FNC 1 character and replaces other FNC 1 characters with the ASCII 29 GS control character.

When AIM symbology identifiers are transmitted, the modifier character indicates the position of the leading FNC 1 character according to AIM guidelines. For example, `jc1` indicates a UCC/EAN-128 symbol with a leading FNC1 character.

Standard Code 128 bar codes which do not have a leading FNC 1 may still be used but are not encoded according to the EAN-128 convention. Standard Code 128 and UCC/EAN-128 may be mixed in an application. The LS 4000P autodiscriminates between these symbols, and can enable or disable one or both code types via bar code menus. [Table A-1](#) indicates the behavior of the LS 4000P in each of the four possible parameter settings.



**Table A-1. Reading Standard Code 128 & UCC/EAN 128**

Standard Code 128	UCC/EAN- 128	Effect and Example
Disable	Disable	No Code 128 symbols can be read.
Disable	Enable	Read only symbols with leading FNC 1. Examples: $FNC1ABCD^{FNC1}E$ are read as $ABCD^{29}E$ $A^{FNC1}BCD^{FNC1}E$ are read as $ABCD^{29}E$ $FNC1FNC1ABCD^{FNC1}E$ are read as $ABCD^{29}E$ $ABCD^{FNC1}E$ cannot be read $ABCDE$ cannot be read
Enable	Disable	Read only symbols without leading FNC 1. Examples: $FNC1ABCD^{FNC1}E$ cannot be read $A^{FNC1}BCD^{FNC1}E$ cannot be read $FNC1FNC1ABCD^{FNC1}E$ cannot be read $ABCD^{FNC1}E$ is read as $ABCD^{29}E$ $ABCDE$ is read as $ABCDE$
Enable	Enable	Read both types of symbols. Examples: $FNC1ABCD^{FNC1}E$ are read as $ABCD^{29}E$ $A^{FNC1}BCD^{FNC1}E$ are read as $ABCD^{29}E$ $FNC1FNC1ABCD^{FNC1}E$ are read as $ABCD^{29}E$ $ABCD^{FNC1}E$ is read as $ABCD^{29}E$ $ABCDE$ is read as $ABCDE$

## AIM Code Identifiers

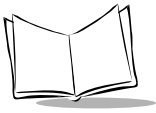
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Each AIM Code Identifier contains the three-character string ]cm where:

- ] = Flag Character (ASCII 93)
- c = Code Character (see [Table A-2](#))
- m = Modifier Character (see [Table A-3](#))

**Table A-2. Code Characters**

Code Character	Code Type
A	Code 39
C	Code 128
E	UPC/EAN
F	Codabar
G	Code 93
H	Code 11
I	Interleaved 2 of 5
L	PDF417
M	MSI Plessey
S	D2 of 5, IATA 2 of 5
X	Code 39 Trioptic
X	Bookland EAN
X	Coupon Code



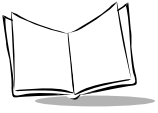
The modifier character is the sum of the applicable option values based on [Table A-3](#).

**Table A-3. Modifier Characters**

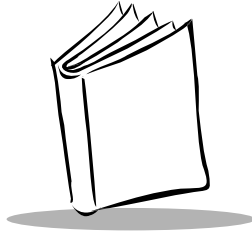
Code Type	Option Value	Option
Code 39	0	No check character or Full ASCII processing.
	1	Reader has checked one check character.
	3	Reader has checked and stripped check character.
	4	Reader has performed Full ASCII character conversion.
	5	Reader has performed Full ASCII character conversion and checked one check character.
	7	Reader has performed Full ASCII character conversion and checked and stripped check character.
	Example: A Full ASCII bar code with check character W, <b>A+I+MI+DW</b> , is transmitted as <b>JA7</b> AimId where $7 = (3+4)$ .	
Trioptic Code 39	0	No option specified at this time. Always transmit 0.
	Example: A Trioptic bar code 412356 is transmitted as <b>JX0</b> 412356	
Code 128	0	Standard data packet, no Function code 1 in first symbol position.
	1	Function code 1 in first symbol character position.
	2	Function code 1 in second symbol character position.
	Example: A Code (EAN) 128 bar code with Function 1 character in the first position, <b>FNC1</b> Aim Id is transmitted as <b>JC1</b> AimId	
I 2 of 5	0	No check digit processing.
	1	Reader has validated check digit.
	3	Reader has validated and stripped check digit.
	Example: An I 2 of 5 bar code without check digit, 4123, is transmitted as <b>JI0</b> 4123	
Codabar	0	No check digit processing.
	1	Reader has checked check digit.
	3	Reader has stripped check digit before transmission.
	Example: A Codabar bar code without check digit, 4123, is transmitted as <b>JF0</b> 4123	

**Table A-3. Modifier Characters (Continued)**

Code Type	Option Value	Option
<b>Code 93</b>		
	0	No options specified at this time. Always transmit 0.
		Example: A Code 93 bar code 012345678905 is transmitted as JG0012345678905
<b>MSI Plessey</b>	0	Single check digit checked.
	1	Two check digits checked.
	2	Single check digit verified and stripped before transmission.
	3	Two check digits verified and stripped before transmission.
		Example: An MSI Plessey bar code 4123, with a single check digit checked, is transmitted as JM04123
<b>D 2 of 5</b>	0	No options specified at this time. Always transmit 0.
		Example: A D 2 of 5 bar code 4123, is transmitted as JS04123
<b>UPC/EAN</b>	0	Standard packet in full EAN country code format, which is 13 digits for UPC-A and UPC-E (not including supplemental data).
	1	Two-digit supplement data only.
	2	Five-digit supplement data only.
	4	EAN-8 data packet.
		Example: A UPC-A bar code 012345678905 is transmitted as JE00012345678905
<b>Bookland EAN</b>	0	No options specified at this time. Always transmit 0.
		Example: A Bookland EAN bar code 123456789X is transmitted as JX0123456789X

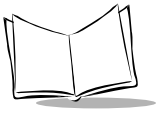


*LS 400P Series Product Reference Guide*



## *Glossary*

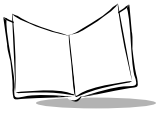
<b>Aperture</b>	The opening in an optical system defined by a lens or baffle that establishes the field of view.
<b>ASCII</b>	American Standard Code for Information Interchange. A 7 bit-plus-parity code representing 128 letters, numerals, punctuation marks, and control characters. It is a standard data transmission code in the U.S.
<b>Autodiscrimination</b>	The ability of an interface controller to determine the code type of a scanned bar code. After this determination is made, the information content can be decoded.
<b>Bar</b>	The dark element in a printed bar code symbol.
<b>Bar Code Density</b>	The number of characters represented per unit of measurement (e.g., characters per inch).
<b>Bar Height</b>	The dimension of a bar measured perpendicular to the bar width.
<b>Bar Width</b>	Thickness of a bar measured from the edge closest to the symbol start character to the trailing edge of the same bar.
<b>Baud Rate</b>	A measure of the data flow or number of signaling events occurring per second. When one bit is the standard "event," this is a measure of bits per second (bps). For example, a baud rate of 50 means transmission of 50 bits of data per second.
<b>Bit</b>	Binary digit. One bit is the basic unit of binary information. Generally, eight consecutive bits compose one byte of data. The pattern of 0 and 1 values within the byte determines its meaning.



## LS 4000P Series Product Reference Guide

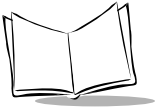
<b>Byte</b>	On an addressable boundary, eight adjacent binary digits (0 and 1) combined in a pattern to represent a specific character or numeric value. Bits are numbered from the right, 0 through 7, with bit 0 the low-order bit. One byte in memory can be used to store one ASCII character.
<b>CDRH</b>	Center for Devices and Radiological Health. A federal agency responsible for regulating laser product safety. This agency specifies various laser operation classes based on power output during operation.
<b>CDRH Class 1</b>	This is the lowest power CDRH laser classification. This class is considered intrinsically safe, even if all laser output were directed into the eye's pupil. There are no special operating procedures for this class.
<b>CDRH Class 2</b>	No additional software mechanisms are needed to conform to this limit. Laser operation in this class poses no danger for unintentional direct human exposure.
<b>Character</b>	A pattern of bars and spaces which either directly represents data or indicates a control function, such as a number, letter, punctuation mark, or communications control contained in a message.
<b>Character Set</b>	Those characters available for encodation in a particular bar code symbology.
<b>Check Digit</b>	A digit used to verify a correct symbol decode. The scanner inserts the decoded data into an arithmetic formula and checks that the resulting number matches the encoded check digit. Check digits are required for UPC but are optional for other symbologies. Using check digits decreases the chance of substitution errors when a symbol is decoded.
<b>Codabar</b>	A discrete self-checking code with a character set consisting of digits 0 to 9 and six additional characters: ( - \$ : / , +).
<b>Code 128</b>	A high density symbology which allows the controller to encode all 128 ASCII characters without adding extra symbol elements.
<b>Code 3 of 9 (Code 39)</b>	A versatile and widely used alphanumeric bar code symbology with a set of 43 character types, including all uppercase letters, numerals from 0 to 9, and 7 special characters ( - . / + % \$ and space). The code name is derived from the fact that 3 of 9 elements representing a character are wide, while the remaining 6 are narrow.
<b>Code 93</b>	An industrial symbology compatible with Code 39 but offering a full character ASCII set and a higher coding density than Code 39.
<b>Code Length</b>	Number of data characters in a bar code between the start and stop characters, not including those characters.
<b>Continuous Code</b>	A bar code or symbol in which all spaces within the symbol are parts of characters. There are no intercharacter gaps in a continuous code. The absence of gaps allows for greater information density.

<b>CTS</b>	Clear to send.
<b>Dead Zone</b>	An area within a scanner's field of view, in which specular reflection may prevent a successful decode.
<b>Decode</b>	To recognize a bar code symbology (e.g., UPC/EAN) and then analyze the content of the specific bar code scanned.
<b>Decode Algorithm</b>	A decoding scheme that converts pulse widths into data representation of the letters or numbers encoded within a bar code symbol.
<b>Decoder Asynchronous Serial Interface (DASI)</b>	A half-duplex asynchronous serial interface with two hardware handshaking lines.
<b>Depth of Field</b>	The range between minimum and maximum distances at which a scanner can read a symbol with a certain minimum element width.
<b>Digitized Bar Pattern (DBP)</b>	A digital representation of a decoded bar code.
<b>Discrete 2 of 5</b>	A binary bar code symbology representing each character by a group of five bars, two of which are wide. The location of wide bars in the group determines which character is encoded; spaces are insignificant. Only numeric characters (0 to 9) and START/STOP characters may be encoded.
<b>Discrete Code</b>	A bar code or symbol in which the spaces between characters (intercharacter gaps) are not part of the code.
<b>EAN</b>	European Article Number. This European/International version of the UPC provides its own coding format and symbology standards. Element dimensions are specified metrically. EAN is used primarily in retail.
<b>Element</b>	Generic term for a bar or space.
<b>Encoded Area</b>	Total linear dimension occupied by all characters of a code pattern, including start/stop characters and data.
<b>Host Computer</b>	A computer that serves other terminals in a network, providing such services as computation, database access, supervisory programs, and network control.
<b>IEC</b>	International Electrotechnical Commission. This international agency regulates laser safety by specifying various laser operation classes based on power output during operation.
<b>IEC (825) Class 1</b>	This is the lowest power IEC laser classification. Conformity is ensured through a software restriction of 120 seconds of laser operation within any 1000-second window and an automatic laser shutdown if the scanner's oscillating mirror fails.
<b>Intercharacter Gap</b>	The space between two adjacent bar code characters in a discrete code.

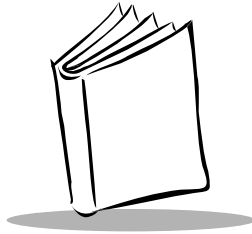


<b>Interleaved Bar Code</b>	A bar code in which characters are paired together, using bars to represent the first character and the intervening spaces to represent the second.
<b>Interleaved 2 of 5</b>	A binary bar code symbology representing character pairs in groups of five bars and five interleaved spaces. Interleaving provides for greater information density. The location of wide elements (bar/spaces) within each group determines which characters are encoded. This continuous code type uses no intercharacter spaces. Only numeric (0 to 9) and START/STOP characters may be encoded.
<b>LASER - Light Amplification by Stimulated Emission of Radiation</b>	The laser is an intense light source. Light from a laser is all the same frequency, unlike the output of an incandescent bulb. Laser light is typically coherent and has a high energy density.
<b>Laser Diode</b>	A gallium-arsenide semiconductor type of laser connected to a power source to generate a laser beam. This laser type is a compact source of coherent light.
<b>LED Indicator</b>	A semiconductor diode (LED - Light Emitting Diode) used as an indicator, often in digital displays. The semiconductor uses applied voltage to produce light of a certain frequency determined by the semiconductor's particular chemical composition.
<b>MIL</b>	1 mil = 1 thousandth of an inch.
<b>Misread (Misdecode)</b>	A condition which occurs when the data output of a reader or interface controller does not agree with the data encoded within a bar code symbol.
<b>Nominal</b>	The exact (or ideal) intended value for a specified parameter. Tolerances are specified as positive and negative deviations from this value.
<b>Nominal Size</b>	Standard size for a bar code symbol. Most UPC/EAN codes can be used over a range of magnifications (e.g., from 0.80 to 2.00 of nominal).
<b>Parameter</b>	A variable that can have different values assigned to it.
<b>Percent Decode</b>	The average probability that a single scan of a bar code would result in a successful decode. In a well-designed bar code scanning system, that probability should approach near 100%.
<b>Print Contrast Signal (PCS)</b>	Measurement of the contrast (brightness difference) between the bars and spaces of a symbol. A minimum PCS value is needed for a bar code symbol to be scannable. $PCS = (R_L - R_D) / R_L$ , where $R_L$ is the reflectance factor of the background and $R_D$ the reflectance factor of the dark bars.
<b>Programming Mode</b>	The state in which a scanner is configured for parameter values. See SCANNING MODE.
<b>Quiet Zone</b>	A clear space, containing no dark marks, which precedes the start character of a bar code symbol and follows the stop character.

<b>Random Access Memory (RAM)</b>	Memory devices where any location in memory can be accessed as quickly as any other location.
<b>Reflectance</b>	Amount of light returned from an illuminated surface.
<b>Resolution</b>	The narrowest element dimension which can be distinguished by a particular reading device or printed with a particular device or method.
<b>RTS</b>	Request to send.
<b>RxD</b>	Received data.
<b>Scan Area</b>	Area intended to contain a symbol.
<b>Scanner</b>	An electronic device used to scan bar code symbols and produce a digitized pattern that corresponds to the bars and spaces of the symbol. Its three main components are: 1.Light source (laser or photoelectric cell) - illuminates a bar code. 2.Photodetector - registers the difference in reflected light (more light reflected from spaces). 3.Signal conditioning circuit - transforms optical detector output into a digitized bar pattern.
<b>Scanning Mode</b>	The scanner is energized, programmed, and ready to read a bar code.
<b>Scanning Sequence</b>	A method of programming or configuring parameters for a bar code reading system by scanning bar code menus.
<b>Self-Checking Code</b>	A symbology that uses a checking algorithm to detect encoding errors within the characters of a bar code symbol.
<b>Space</b>	The lighter element of a bar code formed by the background between bars.
<b>Specular Reflection</b>	The mirror-like reflection of light from a surface which can “blind” a scanner.
<b>Start/Stop Character</b>	A pattern of bars and spaces that provides the scanner with start and stop reading instructions and scanning direction. The start and stop characters are normally to the left and right margins of a horizontal code.
<b>Substrate</b>	A foundation material on which a substance or image is placed.
<b>Symbol</b>	A scannable unit that encodes data within the conventions of a certain symbology, usually including start/stop characters, quiet zones, data characters, and check characters.
<b>Symbol Aspect Ratio</b>	The ratio of symbol height to symbol width.
<b>Symbol Height</b>	The distance between the outside edges of the quiet zones of the first row and the last row.



<b>Symbol Length</b>	Length of symbol measured from the beginning of the quiet zone (margin) adjacent to the start character to the end of the quiet zone (margin) adjacent to a stop character.
<b>Symbology</b>	The structural rules and conventions for representing data within a particular bar code type (e.g. UPC/EAN, Code 39).
<b>Tolerance</b>	Allowable deviation from the nominal bar or space width.
<b>TxD</b>	Transmitted data.
<b>UPC</b>	Universal Product Code. A relatively complex numeric symbology. Each character consists of two bars and two spaces, each of which can be any of four widths. The standard symbology for retail food packages in the United States.
<b>Visible Laser Diode (VLD)</b>	A solid state device which produces visible laser light. Laser light emitted from the diode has a wavelength of 670 to 680 nanometers.



# Index

## Numerics

- 1D bar code
  - hookup ..... 2-5
  - scanning ..... 3-1
- 2D bar code
  - hookup ..... 2-8

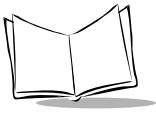
## A

- accessories ..... 4-2
- aiming ..... 3-2
  - hold at an angle ..... 3-2
  - scan the entire symbol ..... 3-2

## B

- bar codes
  - beep after good decode ..... 5-16
  - beeper tone ..... 5-12
  - bi-directional redundancy ..... 5-21
  - codabar ..... 5-64–5-68
    - CLSI editing ..... 5-67
    - lengths ..... 5-65
    - NOTIS editing ..... 5-68
  - code 128 ..... 5-38
    - UCC/EAN-128 ..... 5-39
  - code 39 ..... 5-40–5-51
    - buffering ..... 5-49
    - check digit verification ..... 5-46
    - full ASCII ..... 5-48
    - lengths ..... 5-44
    - transmit check digit ..... 5-47
  - code 93 ..... 5-52
    - lengths ..... 5-53, 5-54
  - data options ..... 5-76–5-81

- pause duration ..... 5-78
- prefix/suffix values ..... 5-79
- scan data xmission format ..... 5-80
- transmit code ID character ..... 5-76
- discrete 2 of 5 ..... 5-61
  - lengths ..... 5-62, 5-63
- host types ..... 5-9
- interleaved 2 of 5 ..... 5-55–5-60
  - check digit verification ..... 5-58
  - convert to EAN-13 ..... 5-60
  - lengths ..... 5-56, 5-57
  - transmit check digit ..... 5-59
- laser on time ..... 5-14
- linear code type security level ..... 5-19
- MSI plessey ..... 5-69–5-74
  - check digits ..... 5-72
  - lengths ..... 5-70
  - transmit check digit ..... 5-73
- numeric bar codes ..... 5-110
- PDF417 ..... 5-18
  - enable ..... 5-75
  - hand raster ..... 5-18
  - hookup ..... 2-8
  - host types ..... 5-11
- power mode ..... 5-15
- RS-232C parameters ..... 5-82–5-92
  - ASCII format ..... 5-91
  - baud rate ..... 5-82
  - beep on bel ..... 5-92
  - check receive errors ..... 5-85
  - hardware handshaking ..... 5-86
  - host serial response time-out ... 5-90
  - intercharacter delay ..... 5-92
  - parity ..... 5-84, 5-85



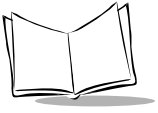
RTS line state	5-90	information, service	viii
software handshaking	5-88	<b>L</b>	
stop bit select	5-91	linear bar codes	
set defaults	5-8	scanning	3-1
transmit no read message	5-17	<b>M</b>	
UPC-E/UPC-A	5-22	maintenance	4-1
check digit	5-27	manual raster	3-3
supp redundancy	5-26	maximum tilt angles	3-2
supplementals	5-25	<b>N</b>	
UPC/EAN	5-22–5-37	notational conventions	vii
bookland EAN	5-24	<b>P</b>	
convert UPC-E to UPC-A	5-31, 5-32	parameters, operational	5-1
coupon code	5-37	pin outs	4-7
EAN zero extend	5-33	power options	2-3
EAN-8/EAN-13	5-23	<b>R</b>	
security level	5-35	rastering	3-3
UPC-A preamble	5-28	recharging a nickel-cadmium battery	2-4
UPC-E preamble	5-29	related publications	viii
battery box operation	2-3	<b>S</b>	
beeper indications	4-8	scan the entire symbol	3-2
beeper volume	5-13	scanning	
bullets	vii	1D bar codes	3-1
<b>C</b>		scanning made easy	1-1
cable	2-1	service information	viii
installing	2-1	set up	2-1
switching	2-3	specifications, technical	4-3
changing the battery	2-3	specular reflection	3-2
connecting to a host	2-5	symbol support center	ix
RS-232C	2-5	<b>T</b>	
conventions		technical specifications	4-3
notational	vii	ambient light immunity	4-4
<b>D</b>		beeper operation	4-3
dead zone	3-2	coil cable length	4-4
default table	5-2		
<b>H</b>			
hand raster	3-3		
<b>I</b>			
indications, beeper	4-8		

decode capability ..... 4-3  
decode depth of field ..... 4-3  
dimensions ..... 4-4  
durability ..... 4-4  
humidity ..... 4-4  
laser classification ..... 4-4  
pitch ..... 4-3  
power requirements ..... 4-3  
print contrast minimum ..... 4-3  
roll tolerance ..... 4-3

scan repetition rate ..... 4-3  
temperature  
    operating ..... 4-4  
    storage ..... 4-4  
yaw ..... 4-3

**U**

unpacking ..... 2-1



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